The Victoria Bustle

International Model A Ford Victoria Association

Founded 1986 – Frisco, Texas

Model A Ford Club of America - Model A Restorers Club

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Keeping it in the family - our 1931 Victoria

By Brian McGuiness, Sunnyvale, CA

My best childhood memories revolve around my grandfather Dom Canciamilla's '31 Victoria.

He restored it in the 1960's and it's always been a big part of our family. I spent many a summer's day "helping" him as he would perform scheduled maintenance or get the ol' gal ready for the following weekend's club tour. I can't even begin to guess how many thousands of miles we drove between all the weekend tours, driving around town and taking multi-day trips to MAFCA conventions and meets.

When I was 11, he decided it was time for me to learn how to drive it. It started with me shifting from the passenger seat and then graduating to the driver's side – bucking around the block and eventually heading onto regular roads. It was a great time until Grandma caught wind of our adventures:)

Our final trip together was to the 1989 Northwest Regional Meet in Tacoma, Washington. Upon returning home, the Vicky was torn down and a refreshed drivetrain was installed. My grandfather fell ill mid-project and eventually passed away.

A couple of the cars from his beloved Model A collection were sold off and the rest were divided among the grandkids. I got the '31 Woody, my sister got the Roadster and my cousin got the Vicky.

Over the past 30ish years, I've often thought about the Vicky. Finally, over the last Christmas holiday (2021), conversations were had, a deal was struck, and I was able to purchase the Vicky from my cousin.

We're just starting to learn the unique features of the Victoria body style and were happy to see the original body tag was still on the firewall (#2583). The majority of the Victoria specific pieces are all intact, even though the car was primarily a touring vehicle for my grandparents.

Having sat for 30 plus years, the interior is still in great shape, the "new" drivetrain needs some work and we'll undoubtedly be spending many hours polishing out the old ford maroon and black paint. We're in the middle of getting her roadworthy again and I hope to be able to continue the family tradition of touring in the Vicky with my wife and two daughters, starting sometime later this summer.





President's message

By Bill Cilker Jr.

Spring has arrived!! It is the time of new energy, warmer temperatures, new beginnings, the flowers are blooming, the trees are leafing out and humans are thinking about getting out on the road.

In the Spring, Victorias are like grand ladies; they want to be pampered before they go out in public. They like bubble baths (washing), massages (waxing & polishing), pedicures (tires cleaned and pressure checked), facials (headlights cleaned and horn oiled), and manicure (door handles polished). When they do go out, they want to look their best.

It is time to get your Victoria out and show her off.

Update on National meets Victoria Association gatherings –

MARC 2022 Meet in Morgantown, Pa., – The Victoria Association will not be having a gathering because I was unable to get a volunteer to run the meeting.

MAFCA 2022 Meet in Kerrville, Tx., — The Victoria Association will be holding a Victoria owners gathering and I will be running the meeting. I do not have a room location as of this date, so when you get to the meet, look at the bulletin board for time and location. Each attending person will have time to introduce themselves and talk about their Victoria. Please bring pictures and stories to tell.

New members -

Monte & Barbara McHendry - The McHendrys from Fairmont, OK., joined in March and they have a restored maroon and black Leather back Victoria that they purchased from a gentleman in Bartlesville, OK. They are doing some work on the car to get it ready for touring. Monte has taught Barbara how to drive the Victoria and she loves it.



Michael & Betty Sullivan from Pasadena, Ca. have purchased a Victoria to restore. The car is a very early Leather back. Michael says that the metal is good but there is almost no wood or interior. Michael, you will have a great looking Victoria when you are finished restoring it. Thanks for saving another Victoria.

Brian & Shauna McGuiness from Sunnyvale, Ca. have purchased Brian's grandfather's Victoria. His story is in this issue of The Bustle.

Positions to fill -

The Bustle co-editor

The Victoria Association is still looking for an enthusiastic person to help Tom Endy produce the Bustle newsletter, get them copied, ready for mailing and mailed. Tom is one of the major reasons that the Victoria Association is still going strong after 35 years. We really need someone to step up and help Tom.

Treasurer and Membership

The Victoria Association also needs a volunteer to replace Judy Burrell. Judy has asked to step down as she has other activities that she wants to pursue. She has been the Treasurer and Membership person for the Association for quite a few years. Ideally, someone would volunteer to do both jobs as Judy has been, but if someone would be willing to handle just one of the jobs, that would be great.

Treasurer

The Treasurer would handle the finances for the Association. They would deposit and write checks and deal with any financial issues. The Treasurer would also work closely with the Membership person.

Membership

The Membership person needs to keep the membership list up to date, send out the yearly dues notices and follow up on members that do not pay. They would also be responsible for accepting the new member applications and forwarding checks to the Treasurer.

35-year award –

The Victoria Association has been honored with a 35-year award from MAFCA. Charlie Viosca started the Victoria Association at the Lake Geneva MARC / MAFCA National Meet in 1986. The initial membership was 26. By the end of that year the membership had reached 62. Some of the original charter members who are still on the club roster are Jerry Bengel, Bill Cilker, and of course Charlie Viosca. There may be more, but I do not have a copy of the original sign-in sheet. The Victoria Association now has about 200 members.

Over the years the Association has developed a registry of over 600 surviving Victorias. It lists a lot of information from the applications that each new Victoria Association member has filled out.

Update on the Victoria Supplement to the Restoration Guidelines –

The supplement has finished being reviewed by the MAFCA Judging Standards Committee and is now being reviewed at by the MARC Judging Standards Committee. Soon, I hope, it will be ready to be included with the next update of the Restoration Guidelines.

Victoria Association services –

The Association has a technical director, Chuck Christenson, who is willing to answer your questions on the Model A and the Victoria. His email address you will find on the front cover.

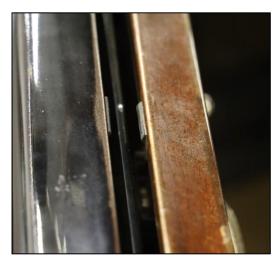
Bob Bidonde is now using the registry of Victorias to assign Body numbers to members' Victorias that do not have one. If you need a body number for your Victoria, please contact Bob at modela1931@aol.com

We also have paper and digital window patterns. Please let me know if you would like to use them.

A Victoria Association member can also put a for sale or parts wanted ad in the Bustle.

Victoria part question -

VA member Dean Stevens is interested in knowing what members have used for the 2 roll up window rubber anti-rattlers (guides) at the bottom of the window openings (see picture). Please let me know and I will forward the replies to Dean.



LUG NUT WARNING!

by Bill Lancaster — Sunnyvale, California

This is to inform Model A'ers that a potentially dangerous situation exists with some currently available wheel lug nuts. After much research, consultation with knowledgeable Model A'ers, and careful review of an "AR" wheel lug nut drawing, it has been concluded that there is a potential safety problem with some reproduction lug nuts. Significant wheel and hub damage can, and in two specific cases has, resulted from using these "unacceptable" lug nuts now on the market. If left unnoticed, the wearing condition could ultimately result in the loss of a wheel. It is believed, however, that significant wheel looseness would first occur, providing a warning of the impending serious safety problem.

The two cases were unrelated and had somewhat different conditions leading to the determination that some reproduction lug nuts are not safe to use, and therefore are unacceptable. In both cases, there was no indication that a problem existed when these lug nuts were installed. They tightened up like acceptable lug nut. However, it was later determined that these new lug nuts were not fully seated.

In the first case, the problem was discovered only after driving with the faulty lug nuts for over a thousand miles. While returning from a long tour, a loose wheel was recognized. The driver pulled off the road. The wheel was loose, yet the lug nuts were tight! The wheel was replace with an undamaged wheel and original type lug nuts.

In the second case, after installing a set of 23 reproduction lug nuts, it became necessary to remove the wheels after driving about 100 miles. Three lug nuts on one wheel were very hard to remove. They were found to have damaged the threads on the hub stud. Prior to using them. all the lug nuts and studs were chased. The threads were again chased, and the lug nut thread length was verified to be correct. This included tap drilling deeper to provide .75 inches of full thread on these three lug nuts. After driving a couple hundred more miles, the lug nuts were again hard to remove. After much frustrating analysis, it was determined that a thread relief exists in a normal lug nut that did not exist in these three defective lug nuts!

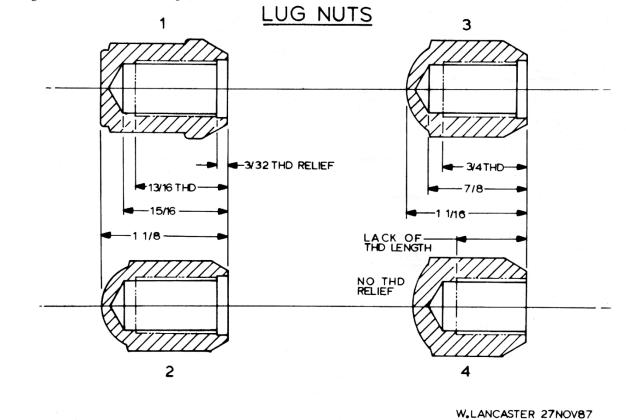
The enclosed sketch shows these conditions. The first cross-section is the "AR" lug nut. The second is our best estimate of the 11/16" hex size lug nut used for a short time after the "AR" nut was replaced. Lug nut number three is the most common Model A lug nut. The fourth cross-section is the unacceptable reproduction lug nut, which lacks adequate thread depth and lead-in thread relief.

If you have reproduction lug nuts of the common type, check to see that they have the following characteristics:

- 1. The overall length must be at least 1-1/16 inches.
- 2. At the entrance, there must be no threads for the first 3/32nds of an inch.
 - 3. The tap drill depth must be at least 7/8 inch, and
- 4. The full thread length must be at least 3/4 inch (which can be checked with a 1/2-20 UNF x 3/4" long bolt).

It is hoped that this information will provide a warning to Model A owners of a serious safety situation concerning reproduction lug nuts and a means to check their acceptability.

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This article appeared in The Restorer, March\April 1988. The introduction of these poor quality lug nuts caused considerable grief to the Model A Kingdom as it was a significant safety concern. The information is being repeated here as many of these lug nuts may still be around. These lug nuts can also do damage to the threads of the lugs.

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Too Tight!

by Tom Endy 2022

During the 35 years I have been rebuilding Model A Ford differentials I have seen just about every failure mode there is. On two occasions I have seen the bearing hub shear off the ring side of the carrier. The first time the car continued to run because the bearing and the sheared portion of the hub stayed pretty much together. This recent second failure was a different story. The differential locked up and the car could not go anywhere. The cause of this type of failure was set up when the differential was last overhauled, maybe years ago. The mechanic did not understand the need for proper carrier bearing pre-load setting, which resulted in the bearing being set too tight against the race. In most cases it causes the bearing to spin on the hub and does no further damage. However, if it is way too tight it can build up a lot of heat and eventually sheer the hub off the carrier. The ring & pinion in this assembly took quite a beating and had to be replaced along with the carrier.

Carrier bearing pre-load is achieved by the selection of the quantity and thickness of banjo gaskets. The nominal pre-load requirement has been determined to be 20 inch pounds of torque as read on a dial indicator torque wrench.



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Model A Ford Victoria Association Membership Roster - April 2022

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| Buckmeyer, Bill & Patricia Burgess, Lee Burkes, Jeff & Joanne Burrell, John & Judy Carey, Sherman & Treva Carver, Homer & Dana | 1109 N. Felts Rd. 417 Scotch Cross Rd. E. 127 Avenida Trieste 133 Boulder Dr. 160 Westmoreland Rd. | Spokane Valley, Greenwood, San Clemente, Lincolnton, Lula | WA SC CA NC GA | 99209 29649 92672 28092 30554 | 509-924-0898 864-229-4211 949-492-4255 704-732-2333 796-677-1986 |
| Buckmeyer, Bill & Patricia Burgess, Lee Burkes, Jeff & Joanne Burrell, John & Judy Carey, Sherman & Treva Carver, Homer & Dana Cavotta, Anthony | 1109 N. Felts Rd. 417 Scotch Cross Rd. E. 127 Avenida Trieste 133 Boulder Dr. 160 Westmoreland Rd. 85 Jolly Rd. | Spokane Valley, Greenwood, San Clemente, Lincolnton, Lula Stillwater | WA SC CA NC GA NY | 99209 29649 92672 28092 30554 12170 | 509-924-0898 864-229-4211 949-492-4255 704-732-2333 796-677-1986 518-664-6487 |
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| Fussell, Franklin | 218 Oakleaf Dr. | Wellington | NC | 28403 | |
| Gajewski, Don & Laverne | 2017 Inverness Dr. | Carrollton, | TX | 75007 | 972-242-4093 |
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The International Model A Ford Victoria Association is a body style chapter of the Model A Ford Club of America (MAFCA) and a region of the Model A Restorers Club (MARC). The association was founded in 1986 at Frisco, Texas by Charlie Viosca. The purpose of the association is to aid the membership in the authentic restoration of the Model A Ford A-190 Victoria body style. To achieve the purpose this quarterly newsletter is published for the association membership. The intent is to furnish accurate and complete information concerning the Model A Ford Victoria body style. Permission to reprint from this publication is expressly given provided acknowledgement and credit is given to the author and to the publication and no changes are made to the original article.



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