The Victoria Bustle

International Model A Ford Victoria Association

Founded 1986 - Frisco, Texas

Model A Ford Club of America - Model A Restorers Club

July, 1999 Volume 14, Issue 3 Newsletter

President & Founder:

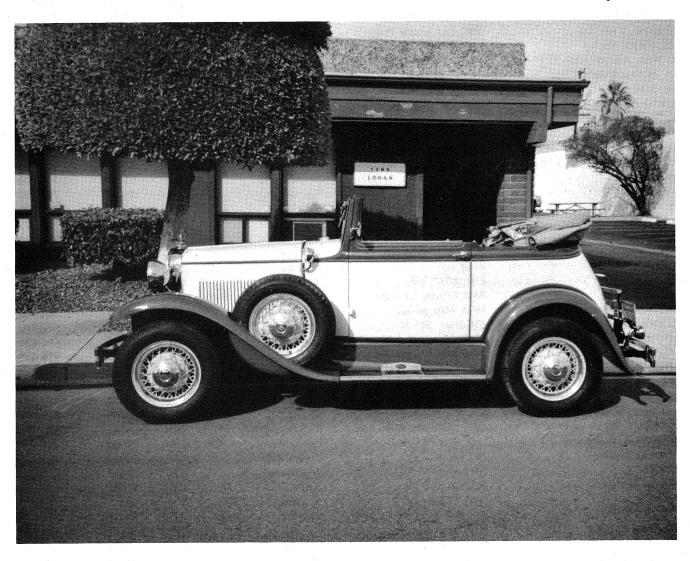
Charlie Viosca

Editor:

Tom Endv

Publishers:

Bob & Karvn Sitter



A Bird of a Different Feather!

Model A Ford Victoria Association Membership Roster, July 1999

U.S. Residents:					
Anderson, Robert, Christi	942 32nd St. S.W.	Wyoming,	MI	49509	616-532-2003
Anderson, Jerome,	3722 Penninsula Dr.	Muskegon,	MI	49444	616-739-7903
Anderson, Rog,	2190 75th St. E.	Inver Grove Hts,	MN	55077	651-457-8820
Andrews, Les,	22126 Cottage Hill Dr.	Grass Valley,	CA	95949	530-268-3018
Arroyo, Mike,	9176 Tangerine St.	San Ramon,	CA	94583	510-828-4573
Augustine, Richard, Cheryl	11100 Hard Castle Rd.	Brooklyn,	MI	49230	313-242-4534
Barrett, Richard,	21 Hallmont Circle	Penfield,	NY	14526	716-377-4379
Behm, Ronald, Dawn	14250 152nd Ave.	Grand Haven,	MI	49417	616-842-2264
Bengel, Jerry, Marlys	2596 Warrego Way	Sacramento,	CA	95826	916-362-3183
Berry, Gordon, Glennys	120 N. Quidnessett Rd.	N. Kingstown,	RI	02852	401-885-1653
Bergstrom, Gerald,	3923 N. 31st	Tacoma,	WA	98407	???-756-0349
Bewley, Thomas, Donna May	16557 21st N.E.	Shoreline,	WA	98155	206-365-4956
Bidonde, Robert, Kathryn	65 Tompkins St.	East Northport,	NY	11731	516-757-1920
Bockman, Dave, Karen	15870 Ave. 309	Visalia,	CA	93292	559-732-8242
Bond, William, Katherine	1040 Old Squaw Pass	Evergreen,	CO	80439	303-670-3283
Bradsher, Floyd, Shirley	740 Charlie Monk Rd.	Hurdle Mills,	NC	27541	919-364-2655
Bratton, Walt, Antique Auto Parts	9410 Watkins Rd.	Gaithersburg,	MD	20882	301-253-1929
Brennan, Myron, Eunice	59 Cromwell Dr.	Yarmouth Port,	MA	02675	508-362-4946
Brutcher, John,	167 St. RTE. 48	Phoenix,	NY	13135	315-652-7455
Bryson, Maj. Steven, Deette	CMR 467, Box 3672	APO, AE		09096-3672	
Bullion, George, Donna	1139 Autumn Hills	Gardnerville,	NV	89410	710-782-4418
Buice, Maron, Jo Ann	2328 Loving Rd.	Morganton,	GA	30560	404-945-9261
Burgess, Lee,	10136 NE 116 Pl.	Kirkland,	WA	98033	206-821-9233
Cannon, Steve, Classic Wood Mfg	1006 N. Raleigh St.	Greensboro,	NC	27405	919-691-1344
Caporelli, Ralph,	17 Stoneham Rd.	Worchester,	MA	01604	508-752-4243
Carey, Ray, Virginia	133 Boulder Dr.	Lincolnton,	NC	28092	704-732-1849
Carrion, Al, Lenore	11240 Graton Rd.	Sebastopol,	CA	95472	707-823-2657
Cassin, Fred,	15 Park Circle Dr.	Fairport,	NY	14450	716-223-1641
Chaney, Michael, Linda	1228 Ranch Rd.	McPherson,	KS	67460	316-241-5982
Cilker, Bill, Liz	524 Vista Ridge Dr.	Milpitas,	CA	95035	
Clarke, Albert, Sheila	Ernst Rd.	Wilton,	NY	12866	518-587-0092
Cognato, Frank, Ann	P.O. Box 1195	Ross,	CA	94957	415-461-5133
Coleman, John, Betty	3801 Wyoga Lake Rd.	Cuyahoga Falls,	ОН	44224	216-923-6916
Coleman, Robert, Yvonne	1675 Wappoo Rd.	Charleston,	SC	29407	803-766-9471
Cooper, Paul, Joyce	438 Hwy. 371 N.	Mooreville,	MS	38857	601-842-7543
Cross, Norman, Dorothy	17690 Ravenna Ave.	Burton,	OH	44021	216-834-8514
Crum, Christopher, Karen	2406 Sandringham Rd.	Sacramento,	CA	95825	916-481-4881
Crum, Don, Bonnie	567 Vinewood Ave.	Talmadge,	OH	44278	330-633-0280
Daut, Marshall,	5102 E. Fellers Dr.	Scottsdale,	AZ	85254	602-554-4554
Deemer, Ralph,	712 Bowling Green Ct.	Virginia Beach,	VA	23452	757-340-6818
Dinius, George, Sally	811 59th St. NW	Bradenton,	FL	34209	813-794-0502
Dresser, Robert, Peg	4932 Geraldine Ave.	Richmond Hts,	ОН	44143	216-381-6918
DeCarli, Richard, Rosemarie	P.O. Box 377	Petaluma,	CA	94953	707-765-1932
Eason, Harold, Diann	680 Poppy Way	Broomfield,	CO	80020	303-465-1478
Endy, Tom,	5881 Iroquois Rd.	Westminster,	CA	92683	714-897-5861

Carlsbad,

Quinton,

Stanley,

Lincoln,

Clovis,

Carrollton,

Chicago Hts,

Jacksonville,

2410 Appian Rd.

1601 Quaker Rd.

2017 Inverness Dr.

431 Terace Rd.

3301 E. 231st St.

4146 Habana Ave.

P.O.Box 50

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VA

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TX

NE

CA

IL

FL

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60411

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619-729-4865

804-932-3330

214-242-4093

402-489-1705

209-291-2051

904-731-0367

Frazee, John, Dianne

Gajewski, Don, Laverne

Garrison, Wayne, Bessie

Gehrke, Kraig, Debbie

Frazier, Buddy,

Gadwa, Gary,

Gill, Roger,

Gosa, Dale, Lois

Greany, Ed, Robin	1742 Spring Lane	Corona,	CA	91720	909-735-4153
Greenhalgh, Jack, Delia	140 Andrew Ln.	Reno,	NV	89511	702-894-0365
Griffith, Roger,	1430 Cypress	Tracy,	CA	95376	209-836-2432
Haddon, Bob, Rachel	3050 Stilesboro Rd.	Kennesaw,	GA	30152	770-427-6055
Hammermeister, Leonard, Shirley	3116 Connecticut	Burton,	MI	48519	810-742-0719
Harrington, Bill, Jeanine	72 S.E. 80th St.	Runnells,	IA	50237	515-967-2929
Harris, Charles, Marjorie	P.O. Box 562	Winnsboro,	LA	71295	318-435-5150
Harry, Bill, Millie	8175 W. Evans Dr.	Rogue River,	OR	97537	541-582-8903
Hauff, Donald, Karen	4880 Roundtree Dr.	Campbell,	CA	95008	408-379-0440
Hazard, P.R.,	2862 McCloud River Ln	Ontario,	CA	91761	909-947-2682
Heitzenrader, Albert, Roma	P.O. Box 417	Western,	NE	68464	402-433-4101
Higgs, Dale,	8 Walnut St.	Forestville,	NY	14062	716-965-4332
Hildwein, Ed, Joan	214 Hearthstone Dr.	Boise,	ID	83702	208-342-3418
Hitchcock, Rober, Marilyn	17118 E. Strack	Spring,	TX	77379	???-376-5456
Hood, David, Shirley	5053 Bidwell	Brighton,	MI	48116	810-229-7030
Hudson, Orlando, Beth	1835 S. Southpointe Dr.	Sarasota,	FL	34231	941-924-4748
Icenhower, James, Della	1 Circle Park Ct.	Manzfield,	TX	76063	817-477-2249
Icenhower, John, Jana	1613 Ryan Rd.	Sulphur Springs,	TX	75482	903-885-6748
Ierardi, Philip,	12 Roclare Ln.	St. Louis,	MO	63131	314-692-2123
Ingwersen, Doc, Darlene	7626 Fostoria St.	Downey,	CA	90241	310-928-4132
Jackson, Brian,	8700 Airport Rd.	Madison,	WI	53562	
Johnson, Arthur, Laura	Rt. 1, Box 693	Roland,	OK	74954	918-427-6619
Jurgensen, Gary, Mary Ann	W. 4220 Sutherlin Pl.	Spokane,	WA	99208	509-327-8422
Kane, Tom, Christine	1821 Mary Ave.	Lansing,	MI	48910	
Kennison, Ken,	Rt. 2, Box 1272	Ponce De Leon,	FL	32455	
Keplinger, David, Lynda	213 Tommy Cambell Rd.	Jonesborough,	TN	37659	423-753-5672
Kissel, William, Doreen	524 Eldoro	Arlington,	TX	76006	817-274-7206
Klamm, Ron,	2106 N. Laureen	Fresno,	CA	93703	
Knapp, Frank, Montie	3048 Pine Needle Rd.	Augusta,	GA	30909	706-736-5238
Lee, John, Kay	222 Elgin	Washington,	IL	61571	309-444-9840
Lewis, Marshall,	P.O. Box 146	Empire,	CA	95319	209-523-4576
MacIntosh, Tony,	20214 Lake Canyon Dr.	Walnut,	CA	91789	
Mandere, Eugene, Carol	1662 Nora Way	San Jose,	CA	95124	408-267-3915
Manninen, Ken, Nancy	903 Elm St.	Hancock,	MI	49930	906-482-6527
Martin, Brian, Trish	843 Church St. E.	Monmouth,	OR	97361	503-836-0026
Maurantonio, Vito,	450 Meadowridge Rd.	Watsonville,	CA	95076	408-724-9488
McAdams, Don, Nancy	2527 Broussard	Baton Rouge,	LA	70808	???-383-7510
McCart, Victor, Charlotte	P.O. Box 198	Garden City,	KS	67846	316-275-9110
McElroy, Bill,	2649 Stewart Dr.	Rittman,	OH	44270	216-336-3443
McGeary, Jim,	25726 Oceanwood Dr.	Dana Point,	CA	92629	714-496-8561
McIntosh, Ron, Carolyn	936 Main St.	Morro Bay,	CA	93442	805-772-5000
Miller, Ken, Irma	40 Oakmont Ln.	Greenville,	TN	37743	423-638-4383
Miller, Roger,	9036 N.W. 37th St.	Polk City,	IA	50226	515-965-5727
Miller, Paul, Mary Martha	50 Level Rd.	Collegeville,	PA	19426	215-489-2083
Morley, Lloyd, Marjaret	4429 Francis Yonge Way	Hollywood,	SC	29449	803-556-0952
Mozingo, Glen, Cynthia	30161 Saddleridge Dr.	San Jn Capistno,	CA	92675	949-752-2255
Nanney, Jack, Reba	60 Sherry Lane	Ashville,	NC	28806	704-683-0424
Norman, Frederick, Sharon	6355 Ward Rd. Suite 200	Arvada,	CO	80004	303-424-8354
Northcraft, Martin, Zola	1340 N.E. Seavy Ave.	Corvallis,	OR	97330	503-752-1927
Novak, Gene, Patricia	12695 W.Portage Rvr S.Rd.	Oak Harbor,	OH	43449	
O'Connor, Bill,	26696 Sagitarias	San Antonio,	TX	78260	707 440 2212
O'Leary, Gregory, Kathy	1912 H St.	Eureka,	CA	95501	707-442-3213
O'Neill, Thomas, Ouimette, Melvin,	213 Cheyenne Dr.	Vacaville,	CA	95688	
	1320 Gilbert Stuart Rd.	Saunderstown,	RI	02874	210 200 0622
Palmer, Lewis, Laura	1218 Pyle Ave.	South Bend,	IN	46615	219-288-9633
Pam, Leslie, Pape, Marshall, Susie	9185 Thrasher Ave. 790 Turner Rd.	Los Angeles,	CA	90069	770 220 7677
-		Williamson,	GA	30292	770-228-7677
Parker, Alfred, Peace, Wm, Bernadine	7521 Walnut	Hammond,	IN TV	46324 78013	219-844-2293
Peloquin, Donald, Joan	P.O. Box 55	Comfort,	TX MA	78013	512-995-2477
Penty, Thomas, Grace	805 Alpine Dr.	Southbridge,	MA	01550	614 880 0760
Peters, Walter, Doris	7484 Katesbridge Court 9995 Sunnyview N.E.	Dublin,	OH	43017 97301	614-889-9768
Petithomme, Bob, Celia	5403 Columbia Dr. N.	Salem,	OR CA	97301 93727	503-399-7931
i charonimo, buo, cella	5705 Columbia Df. IV.	Fresno,	CA	93727	209-251-3562

Datrichas Bah Nors		1430 Amy St.	Burton,	MI	48509	
Petriches, Bob, Nora		30 Riverview Dr.	Ashland,	MA	01721	508-881-8751
Plaggenborg, Joop, Marlies		8570 S.E. 72nd	Mercer Island,	WA	98040	206-232-3000
Quaranta, Vito, Ethylnn Ramberg, Anders, Melissa		8960 168th Ave. NW	Ramsey,	MN	55303	612-441-9065
Ramsey, Walter, Donna		745 Hilltop Ave.	Kent,	WA	98031	206-852-3228
Rasmussen, Jack, Gaila		4212 S. Sunrise Pkwy	Greenbank,	WA	98253	360-331-8225
Reed, Kim,		2720 SE 17th St.	Ocala,	FL	34471	352-288-6785
Renfro, Jimmy,		P.O. Box 344	Flat Lick,	KY	40935	332 200 0703
Repnik, Kerry, Karen		Box 376	Yukon,	PA	15698	412-722-3504
Reynolds, Wm (Col.), Rebecca		1433 North 1720 East	Logan,	UT	84341	435-752-7554
Rios, John,		2303 Royal Acres Dr.	Denton.	TX	76201	940-387-1155
Robbins, David, Maureen		32 Overlook Dr.	Westfield,	MA	01085	413-562-9238
Roberts, Elmer, Betty		313 Hemlock Park Ln.	Aberdeen,	WA	98520	360-532-9300
Rogers, Dennis,		2404 Colberg Ln.	Munger,	MI	48747	300 002 3000
Rogers, M. Jerry, Emily		2036 Clarksdale	Dallas,	TX	75228	214-321-5698
Ross, Don, Irene		544 East Ave. J-1	Lancaster,	CA	93535	805-942-6924
Rothery, Fred, Delight		495 Mountain Rd.	Wilbraham,	MA	01095	413-596-6067
Russell, Ray, Rudell		11501 FM 1467E	Blanket,	TX	76432	817-842-5591
Ryan, Steven, Sue		4950 Briarwood Dr.	Macungie,	PA	18062	215-398-8423
Sapp, Walter, Carol	×	19840 Coshocton Rd.	Mt. Vernon,	OH	43050	614-397-9791
Schoelen, James, Elizabeth		2014 Beech St.	Fernandina Bch,	FL	32034	904-261-0854
Schultz, Russell,		1834 Calavaras Dr.	El Dorado Hills,	CA	95762	916-933-9657
Schwartzer, Thomas, Joyce		1726 Beckley Dr.	New Cumberland,	PA	17070	717-774-4565
Schwebke, Vern,		9330 Kahlua Way	Spring Valley,	CA	91977	717-774-4505
Seay, Speedy, Jill		2413 Millwood Rd.	Virginia Beach,	VA	23454	757-481-6394
Secker, Fred, Betty		6628 Velasco	Dallas,	TX	75214	214-827-2132
Severson, Dale, Doris		P.O. Box 44	Dallas,	WI	54733	715-837-1268
Sidebottom, Kay, Al		2860 Riverside Dr.	Trenton,	MI	48183	734-671-8572
Simmons, Jack, Joyce		7321 Nada St.	Downey,	CA	90242	562-928-7422
Slack, Glenn, Shirley		1853 S.E. Anspach St.	Milwaukie,	OR	97267	503-654-8044
Smith, Ernie, Wilma		8745 Greenwood	Munster,	IN	46321	219-838-9048
Smith, Walter, Juanita		5785 S. County Rd. A	Superior,	WI	54880	715-399-8440
Sperr, Jack, Carol		4074 Ibex NE	Salem,	OR	97305	503-393-7185
Steed, Paul, Diane		18081 Hallsworth Circle	Villa Park,	CA	92667	714-289-0931
Stewart, Jackie, Nina		12811 El Dorado Dr.	Universal City,	TX	78148	210-659-0253
Sunstrom, Alan,		1546 Pitney Lane	Upper Lake,	CA	95485	707-275-2298
Swacina, D.C., Henrietta		1109 Henryetta St.	Springdale,	AR	72762	501-756-3576
Taylor, Gene, Mazelle		26561 Martin Branch Rd.	Madison,	AL	35756	205-232-9000
Taylor, Gene, Mazene Taylor, Winfred,		5204 Simmons Rd.	Lumberton.	NC	28358	910-739-7350
Ulmer, Bill, Katie		1838 Poston Dr.	Panama City,	FL	32404	910-759-7550
Underwood, Bill, Nancy		3906 Ivory Ave.	Signal Mountain,	TN	37377	???-886-4476
Utsch, Richard, Marie		5521 Ridge Road	Slatington,	PA	18080	:::-000-4470
Vagasky, Don,		108 Beatties Landing Rd.	Yorktown,	VA	23692	757-890-9547
Viosca, Charlie, Felicia		11084 Windjammer	Frisco,	TX	75034	972-625-2922
Wagner, Dr. William, Anne		408 W. Goodwin Ave.	Victoria,	TX	77901	512-572-0924
Webb, Bill, Ginny		1522 N. Allen Ave.	Glendale,	CA	91201	818-247-1990
Webb, Jeff, Mary		3853 Myrtle Ave.	Long Beach,	CA	90807	562-427-5793
Wilgus, David, Christine		P.O. Box 763	Hebron,	IN	46341	219-477-4089
Winston, Kenneth,		247 Factory Mill Road	Bumpass,	VA	23024	219-411-4009
Worms, Roland, Barbara		104 Elm St.	Morton,	IL	61550	309-699-4397
Young, Frank, Joan				CA	90049	213-207-0653
Young, Tim,		962 S. Bundy Dr. 962 Bundy Dr.	Los Angeles, Los Angeles,	CA	90049	213-207-0653
Zappone, Marceen,		N 1706 Zappone Pl.	Spokane,	WA	99207	509-535-3938
Zappone, Marceen, Zengel, John,		90 Plymouth Dr. N.		WA NY		
Zigler, David,		310 Jamboree	Glen Head,		11545	516-674-3663
Zigici, David,		JIV Jamouice	Manchester,	МО	63021	314-394-7131

Foreign Residents

Bashford, Paul,
Bicknell, Justin, Brenda
Chaikoff, Richard, Joan
Gough, Sid, Audrey
Hessels, Everett, Cheryl
Koudys, Ted,
Laird, Bob, Anne
Lunney, Edmund,
Morse, Richard,
Robinson, Warren, Helen
Watson, Keith, Margaret
Thomason, Derek, Judy
Uriarte, Juan, Beatriz

7 Andergrove Rd. Mackay 4740 Queensland,		
Palmerston North,	New Zealand	06-355-770733
Etobicoke, Ontario	Canada M9B 5W5	416-621-6644
Irricana, Alberta,	Canada TOM-1B0	403-935-4216
Blyth, Ontario,	Canada NOM-1HO	519-523-4337
Beamsville, ON	Canada LOR-1B3	905-563-4364
Waterloo, Ontario	Canada 3E5	519-725-8636
Renfrew, Ontario	Canada K7V 3Z9	
Levin,	New Zealand	
Calgary,	Alberta T2Y 3B6	403-201-3135
Browns Bay Auckland 13	310 New Zealand	6409-4782899
Nelson,	New Zealand 054	1403-544-7826
8000 Bahia Blanca	Argentina	54-091-537901
	Palmerston North, Etobicoke, Ontario Irricana, Alberta, Blyth, Ontario, Beamsville, ON Waterloo, Ontario Renfrew, Ontario Levin, Calgary, Browns Bay Auckland 13 Nelson,	Palmerston North, Beamsville, ON Waterloo, Ontario Renfrew, Ontario Canada Row Zealand Canada Row Jealand Row Zealand



FOR SALE:

new sheet metal door opening headers.

Leatherback door opening header (the piece with the tabs and fingers) \$68.50 plus 10% postage. Steelback door opening header strip (the piece that goes just under the drip rail). \$28.50 plus 10% postage. Don Vargasky 757-890-9547 after 6PM 108 Beatties Landing Rd. Yorktown, VA 23692

FOR SALE:

1931 Victoria. (Leatherback) Green with black fenders, 6 volt alternator, Mallory distributor, Weber down draft carburetor, electric fan. \$14,000. Marilyn Chambers 714-540-6332 Santa Ana, CA (appeared in September 1998 issue Orange County Model A Ford Club newsletter, the *Distributor*.)

The price has been reduced to \$10,000. 6-99

WANTED:

Dome light and pillar switch for 1930 Victoria. Marshall Daut, 5102 E. Fellars Dr. Scottsdale, AZ 85254 602-554-4554

FOR SALE:

1931 Victoria. Inserted "C" engine (blown head gasket), chassis mechanically rebuilt, body unrestored, new top wood, needs top. 3-54 rear end, cruise at 60 mph. \$5,500.

Bud Lacey 714-990-0750

(Appeared in June 1999 issue of Orange County Ford Club newsletter, The *Distributor*.)

WANTED:

1930/1931 Victoria Steel or Leatherback body. Jim Sutch, 11104 Cherokee Dr., St. Petersburg, FL 33708-4034 727-394-2724



by Charlie Viosca

New wood!

For some years now, we have been trying to get some good photos of the wood for the Steelback Victoria. Our Association member O.D. Hudson of Sarasota. Florida has sent the needed photos to us. Tom Endy will be running them in this issue of the newsletter. The big difference between Leatherback and Steelback can be noted by looking at photos of the rear of the frame where you will notice that the rear window area, rear dome light, and rear wood running from ¼ window to ¼ window is completely different. O.D. Hudson has a friend, who is a master craftsman, who is doing the Victoria The gentleman wished to remain restoration. Thank you O.D. for taking these anonymous. photos and donating them to the Victoria Association. I am sure the membership will be as pleased with them as I am. If anyone needs any part of the wood structure explained, please call me and I will do my best to answer your questions.

Old wood!

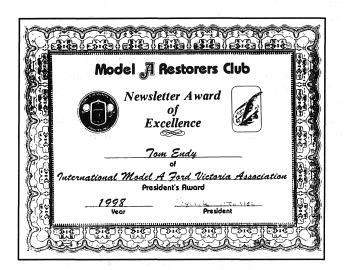
O.D. Hudson has retained all of the old wood from both his Leatherback and Steelback Victorias. He will be willing to give them to anyone who wants them, if they will come to Sarasota, FL to pick them up. He does not wish to ship them. The old wood would be suitable for patterns and reference. O.D. Hudson, 1835 Southpointe Dr., Sarasota, FL 34321, 941-924-4748 6PM eastern time.

Body number tags!

The body tags arrived, and by now all the members who ordered tag with the numbers stamped on them should have received them. If you have not received your order, please contact me. Gwyn Machacek really did a nice job. The wait for the correct number stamp was well worth it. After this first bunch of tags, the price will go up \$5. as the tags are \$10. and Gwyn is charging \$10. to stamp them. So starting from June 1st, anyone wanting the body tags will have to send \$20. for the tag and the number stamped on it. If you do not want a number stamped on the tag, just send \$10. for the tag. Θ

MARC Award!

The Victoria Bustle newsletter has been awarded a Newsletter Award of Excellence for 1998.



Don Vagasky!

Don Vagasky, the man who makes Victoria door and windshield headers is moving to Tucson, Arizona. If anyone wants to purchase items from him they should contact him right away as he is not sure how long he will be out of production due to the move. His new address will be provided to the membership as soon as it is available. His current address is ;

Don Vagasky 108 Beatties Landing Rd. Yorktown, VA 23692 757-890-9547

On the cover!

A Bird of a Different Feather!

The vehicle featured on the front cover is indeed a Model A Ford Victoria. It has been customized into a convertible. Notice that the hood is four inches longer than a regular bird. The car is owned by Paul Stevens of Costa Mesa, CA. ©

Go With The Flow!

by Glenn Johnson

A steep hill!

Just about all of us have experienced that first really long steep hill in our freshly restored Model A. It ran just fine around town and we thought we were ready to go anywhere. The Grapevine, the Cajon Pass, The Rim of The World, all bring out the best and the worst in our Model A's. I've overheated at least once on all of these hills and I've seen lots of non-stock overheating remedies that just Band-Aid the real problem. Really, it all boils down (pun intended) to a clean, good flowing cooling system. The following are a few cooling system problems and remedies that worked for my Model A's.

Engine runs hot!

Cause: When you first run that rebuilt engine rust scale in the old block loosens and dumps into your new radiator top tank restricting the flow.

Solution: The fix is to take the car to a radiator shop and have the cooling system back-flushed. Back-flushing is most successful within the first 200-300 miles. If you wait much longer the radiator tubes may become too clogged for back-flushing to do much good. The next solution is to remove the radiator and have the radiator shop rod the tubes, which literally means pushing rods through the tubes to clean out the rust scale. The best solution and a way to avoid all of the above is to take your bare block and head to a chemical rust stripper before you rebuild the engine.

Water comes out of the radiator!

Cause #1: The radiator tubes are partially clogged and the water pump is pushing water into the top tank faster than it can go down.

Solution: Back-flush the system or rod the radiator. **Cause #2:** The baffle is missing in the top tank.

Solution: Take the radiator to a shop and have a baffle installed.

Cause #3: Engine compression is leaking into the cooling system through a cracked block or head or a blown head gasket.

Solution: Check for compression in the system by removing the radiator cap and revving the engine. If the water level rises, compression is probably leaking into the cooling system.

Water level will not stay up!

Cause #1: Once again too much water is being pumped into the top tank and is escaping through the overflow pipe.

Solution: Clean the radiator.

Cause #2: Something is leaking, like the water pump hose clamps, a hole in the radiator, a cracked block or blown head gasket.

Solution: Fix the leak.

Engine runs cold and never warms up!
Solution: Install a 160° thermostat in the water

outlet.

Other comments and solutions!

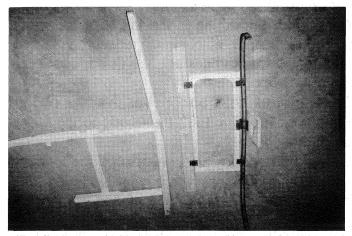
Leakless water pumps will eventually leak. The best ones combine some kind of rear seal with a stock packing nut with plenty of packing in case the rear seal fails. Stock two blade fans will break at the sustained high speeds we drive. Stock looking aluminum fans are my favorite replacement. Coolant is not necessarily in a Model A and will stain your paint if it leaks on your hood. Plain water with a rust inhibitor works just fine. If you are climbing that big hill and getting hot, the first time you stop for water, remove your front license plate to allow more air to pass through the radiator. The fins cool the tubes so when you order new radiator core ask for one extra fin per inch. You'll get 25 or 30 extra fins depending on whether it's a '28-'29 or '30-'31. If you spring a leak try Alumaseal. It usually stops the leak and will not clog your radiator. If your petcock is leaking, take it apart and lap it with fine valve grinding compound. If your cooling system is clean and flowing free, your Model A will run cool even on the steepest hill in hot weather. ©

Reprinted from the Orange County Distributor.

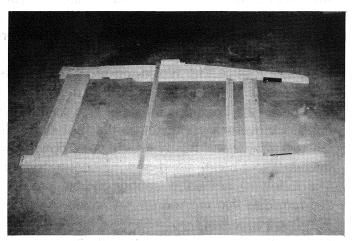
Editor's Note! "Leakless Rupert" makes the best Model A Ford leakless water pump on the market. His pumps <u>never</u> leak. See his ad in The Restorer.

James Rupert 13104 San Juan Ave. Bakersfield, CA 93312 805-589-5795 leakless@tetxn.com http://www.leaklessapumps.com

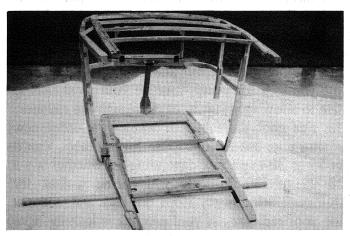
Steelback Wood Construction!



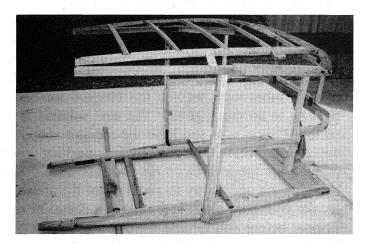
In the beginning there was wood!



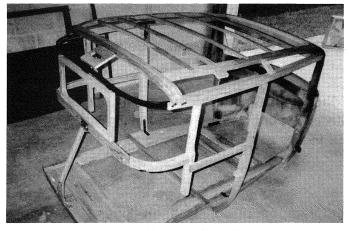
Then there was more wood!



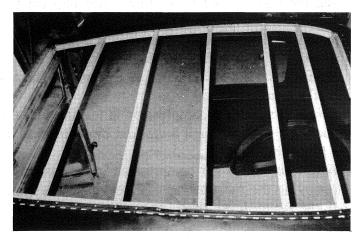
The wood began to take shape!



The shape began to have sides!



The shape began to look like an Ark!

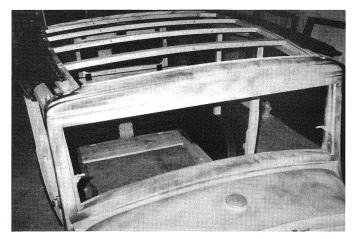


Two of each began lining up in the driveway!

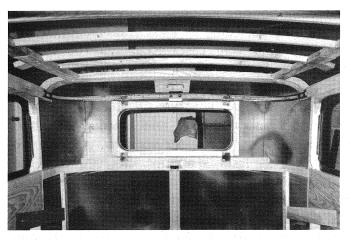
Steelback Wood Construction!



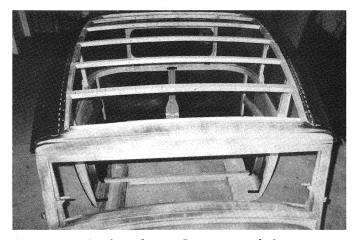
Metal was attached to the wood!



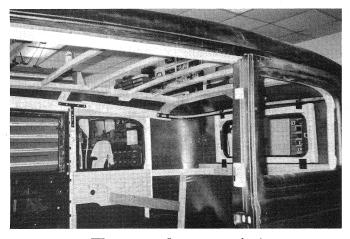
The Ark had a gas tank!



A rear window was added!



A view from the mountain!



The water began to rise!



Forty days and forty nights!



The transmission!

One of the most exciting things you will ever learn about the Model A Ford is the number of different rear bearing retainers used with the transmission. The part number is A-7085. To the best of my knowledge there were four distinct versions manufactured during Model A production. Even if you are not a purist and are not overwhelmed with the subject, there is one aspect you should know about to save yourself a lot of grief when you go about the task of replacing a transmission.

The first!

The very first retainer was forged like a lot of early Model A Ford parts. It is distinctive by four "bulges" at each corner where each of the four transmission mounting bolt holes are located. The metal also appears to have a very smooth surface finish. There is no part number stamped on these early retainers. The six bolt holes that the U-joint housing assembly bolt to are off-set. The reason for this was that the early U-joint housings had a "frame grabber" that was supposed to be on top. The off-set insured that it was.

Number two!

Ford probably learned that it was cheaper to cast the part then to forge it. Sometime prior to June 1929, a change was made in the manufacturing process to cast instead of forge. It was probably purely a cost saving measure. There is no service bulletin that describes this change. Part number A-7085-C was cast into the part with the suffix "C". This version also had the off-set bolt holes for the U-joint housing. The bulges at the four transmission mounting holes were eliminated and the metal surface has a less than smooth surface finish. I suspect that this version was produced for only a short time since I have only one in my vast collection.

Number three!

The service bulletin of June 1929, on page 350 describes this change. The bolt holes for the U-joint housing were made symmetrical. Ford says it is because they eliminated the "frame grabber" and wanted to make the part the same as used on the AA trucks. I don't believe this. I think it was a sinister plot hatched by Henry Ford and his number one henchman Harry Bennett to confound

and confuse future generations of Model A Ford mechanics. This part was also cast and has the part number A-7085-A1 cast into it with the suffix "A1".

The fourth and last!

This change is also documented by a service bulletin, September 1929, page 379. The purpose of this change was to make the bearing hole smaller to control the flow of oil onto your garage floor. It didn't help much. Everything else remained the same, the part is cast and the U-joint housing bolt holes are symmetrical. Part number A-7085-A1, which remained the same, is cast into the part with the suffix "A1".

Good grief!

The grief comes into perspective when you replace a transmission and don't pay attention to what rear bearing retainer is bolted to the back of the new transmission. Any one of the four will work with the transmission, but you need to know which type of U-joint housing assembly you have installed in the car. Forget going by what year, month, week, day, and hour your car was built. The U-joint housing could have been changed six times over. The way to tell is to match up the six bolt holes in the bearing retainer with the six holes in the three pieces that make up the U-joint housing assembly. Of the four bearing retainer versions, the first two are off-set, the last two are not. It's hard to tell the difference from three feet away, so check it closely or you might find yourself having to pull the rear end out of the car again to change the transmission rear bearing retainer to one that matches the U-joint housing.

The swap meet!

Transmission rear bearing retainers can be found at most any Model A Ford swap meet. They are usually around in abundance, and if you pay more than a dollar for one, you paid to much. It's a fun hobby to collect them. I have a whole "Fibber McGee's closet" full of them. It's like my friend Larry McSpeed always says, "You can have enough, but you can't have too many". ©



Under The Pepper Tree!

by Tom Endy

The indomitable Model A Ford!

The Model A Ford wants to run regardless of what people do to it in terms of maintenance malpractice. A recent observation lends credence to that proclamation. Several months ago a fellow Model A'er gave me a box full of Model A Ford transmission parts. Included in the box was a completely assembled transmission, minus the tower. The parts had the usual look of having endured weather and neglect. Surprisingly though, I have salvaged a lot of good serviceable parts that originally looked horrible by running them through my ever faithful bead blaster.

The completely assembled transmission!

The transmission looked as if it had been removed from a car fifty years ago, planted in a garden and watered daily. The W600 oil had turned to a gooey, cruddy substance that had captured leaves, little twigs and sticks, rust, and numerous unidentifiable dead insects. The first thing I noticed about it was the pilot end of the input shaft had an eighth of an inch or more step worn into it. I have seen a lot of them worn, but never one this bad.

The disassembly!

It appeared that the transmission had not been apart in many years. The bailing wire at the back of the rear bearing retainer was still in place. All of the bolts were extremely tight and took some WD-40 and some coaxing to break them loose. After removal of the input shaft I noticed that the end of the main shaft, the part that sticks inside the input shaft, was worn almost to a point. I had never seen this phenomenon before. The end of the main shaft is a bearing surface, it is the inside race for the small roller bearing that installs inside the input shaft. I have seen the surface pitted, but never worn to such a taper. how could this be?

Then came the dawn!

It was then I realized there was no small roller bearing installed inside the pilot shaft. The inside of the pilot shaft where the bearing was supposed to be was all wallowed out and beat up. The era Model A mechanic, who ever he was, had forgot, or didn't know he was supposed to install a roller bearing inside the input shaft before he put the transmission together.

How long ago?

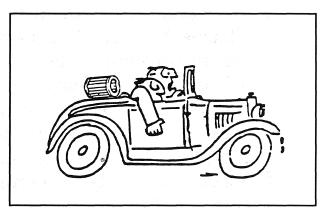
Considering the amount of wear to the two parts, I suspect that whatever Model A the transmission had been installed in had been driven quite a while in this condition. One can only ponder the frustration the driver experienced. It must have been difficult to shift, made a bunch of noise, and was probably always popping out of gear. But it ran!

Nostalgia!

Looking this transmission over, I couldn't help but wonder when during the 70 year history of the Model A Ford did this occur. Was it during the 1930's when the car was in abundance. Did it occur in a Ford garage, or some farmers barn. Was it during the 1940's when World War Two required that we make do with what we had. Did it happen in the 1950's by some kid with a duck tail haircut who was trying to get his high school transportation back on the road. I imagine it is pretty easy to forget to install the bearing if it is not laying there in full view on the work bench. It's like closing the refrigerator door and then wondering if the light really did go out. We will never know the full story of this oversight. What we do know is the Model A Ford will run on forever if we take care of it. Sometimes it will even if we don't. I wonder now if I ever left one of those roller bearings out.

Epilogue!

I was surprised to find that the other gears inside the transmission were in good serviceable condition once I cleaned them up in the bead blaster. ©



Charlie! I found this roller bearing laying on your garage floor. Was it an extra one?

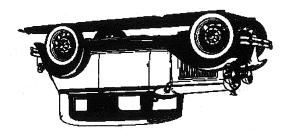
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International Model A Ford Victoria Association



The International Model A Ford Victoria Association is a body style chapter of the Model A Ford Club of America and a region of the Model A Restorers Club. The association was founded in 1986 at Frisco, Texas by Charlie Viosca. The purpose of the association is to aid the membership in the authentic restoration of the Model A Ford A-190 Victoria body style. To achieve the purpose this periodic newsletter is published for the association membership. The intent is to furnish accurate and complete information concerning the Model A Ford Victoria body style. Permission to reprint or quote from this publication is expressly given provided acknowledgement and credit is given to the author and to the publication.

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