

International Model A Ford Victoria Association

Model A Ford Club of America - Model A Restorers Club
Founded 1986 - Frisco, Texas

May, 1996
Volume 11, Issue 2

Editor: Tom Endy
Publishers: Bob & Karyn Sitter



Era Viosca!

Model A Ford Victoria Association

Membership Roster, May 1996

U.S. Residents:

Anderson, Robert, Christi	942 32nd St. S.W.	Wyoming,	MI	49509	616-532-2003
Anderson, Jerome,	3722 Peninsula Dr.	Muskegon,	MI	49444	616-739-7903
Antognoli, Ted,	1722 S. Claremont	Fresno,	CA	93727	209-215-4330
Arroyo, Mike,	9176 Tangerine St.	San Ramon,	CA	94583	510-828-4573
Augustine, Richard, Cheryl	924 Wolverine	Monroe,	MI	48161	313-242-4534
Baker, Dr. Charles, Char	7370 Routt St.	Arvada,	CO	80005	303-424-4441
Barrett, Richard,	21 Hallmont Circle	Penfield,	NY	14526	713-377-4379
Bauman, Carlton, Edie	1337 Cavanagh St. SE	Kentwood,	MI	49508	616-455-9326
Behm, Ronald, Dawn	14250 152nd Ave.	Grand Haven,	MI	49417	616-842-2264
Bengel, Jerry, Marlys	2596 Warrego Way	Sacramento,	CA	95826	916-362-3183
Berry, Gordon, Glennys	120 N. Quidnessett Rd.	N. Kingstown,	RI	02852	401-885-1653
Bewley, Thomas, Donna	16557 21st N.E.	Shoreline,	WA	98115	206-365-4956
Bidonde, Robert, Kathryn	65 Tompkins St.	East Northport,	NY	11731	516-757-1920
Bond, William, Katherine	1040 Old Squaw Pass	Evergreen,	CO	80439	303-670-3283
Bradsher, Floyd, Shirley	740 Charlie Monk Rd.	Hurdle Mills,	NC	27541	919-364-2655
Brennan, Myron, Eunice	59 Cromwell Dr.	Yarmouth Port,	MA	02675	508-362-4946
Brutcher, John,	8507 Oswego Rd.	Baldwinsville,	NY	13027	315-652-7455
Buice, Maron, Jo Ann	5877 Hill Side Farm Rd.	Buford,	GA	30518	404-945-9261
Bullion, George, Donna	1139 Autumn Hills	Gardnerville,	NV	89410	702-782-4418
Cannon, Steve, Classic Wood Mfg	1006 N. Raleigh St.	Greensboro,	NC	27405	919-691-1344
Caporelli, Ralph,	17 Stoneham Rd.	Worcester,	MA	01604	508-752-4243
Carey, Ray, Virginia	133 Boulder Dr.	Lincolnton,	NC	28092	704-732-1849
Carrion, Al, Lenore	11240 Graton Rd.	Sebastopol,	CA	95472	707-823-2657
Cassin, Fred,	15 Park Circle Dr.	Fairport,	NY	14450	716-223-1641
Chaney, Michael, Linda	1228 Ranch Rd.	McPherson,	KS	67460	316-241-5982
Cilker, Bill, Liz	1657 Milpitas-Alviso Rd.	San Jose,	CA	95134	408-263-0692
Clarke, Albert, Sheila	Ernst Rd.	Wilton,	NY	12866	518-587-0092
Cognato, Frank, Ann	P.O. Box 1195	Ross,	CA	94957	415-461-5133
Coleman, B. N., Dottis	11318 Brandy Ln.	Houston,	TX	77044	713-456-9248
Coleman, Robert, Yvonne	1675 Wappoo Rd.	Charleston,	SC	29407	
Cross, Norman, Dorothy	17690 Ravenna Ave.	Burton,	OH	44021	216-834-8514
Crum, Christopher, Karen	2406 Sandringham Rd.	Sacramento,	CA	95825	330-481-4881
Crum, Don, Bonnie	567 Vinewood Ave.	Talmadge,	OH	44278	216-633-0280
Deemer, Ralph,	712 Bowling Green Ct.	Virginia Beach,	VA	23452	
Dinius, George, Sally	811 59th St. NW	Bradenton,	FL	34209	813-794-0502
Dresser, Robert, Peg	4932 Geraldine Ave.	Richmond Hts.,	OH	44143	216-381-6918
DeCarli, Richard, Rosemarie	P.O. Box 377	Petaluma,	CA	94953	707-765-1932
Eason, Harold, Diann	680 Poppy Way	Broomfield,	CO	80020	303-465-1478
Endy, Tom,	5881 Iroquois Rd.	Westminster,	CA	92683	714-897-5861
Frazee, John, Dianne	2410 Appian Rd.	Carlsbad,	CA	92008	619-729-4865
Gadwa, Gary, Laurii	Box 50	Stanley,	ID	83278	208-774-3321
Gajewski, Don, Laverne	2017 Inverness Dr.	Carrollton,	TX	75007	214-242-4093
Garrison, Wayne, Bessie	431 Terrace Rd.	Lincoln,	NE	68505	402-489-1705
Gill, Roger, Judy	3301 E. 231st St.	Chicago Hts.,	IL	60411	
Gosa, Dale, Lois	4146 Habana Ave.	Jacksonville,	FL	32217	904-731-0367
Greenhalgh, Jack, Delia	140 Andrew Ln.	Reno,	NV	89511	702-894-0365
Griffith, Roger,	1430 Cypress	Tracy,	CA	95376	209-836-2432
Hamada, Yuke, Yonki	15270 E. Mountain View	Kingsbury,	CA	93631	
Hammermeister, Leonard, Shirley	3116 Connecticut	Burton,	MI	48519	810-742-0719
Harris, Charles, Marjorie	P.O. Box 562	Winnsboro,	LA	71295	318-435-5150
Harry, Bill, Millie	8175 W. Evans Dr.	Rogue River,	OR	97537	541-582-8903
Hazard, P.R.,	2577 Rock Springs Pl.	Ontario,	CA	91761	909-947-2682
Heitzenrader, Albert, Roma	P.O. Box 417	Western,	NE	68464	402-433-4101

Higgs, Dale,	8 Walnut St.	Forestville,	NY	14062	716-965-4332
Hildwein, Ed, Joan	214 Hearthstone Dr.	Boise,	ID	83702	208-342-3418
Hitchcock, Robert, Marilyn	17118 E. Strack	Spring,	TX	77379	
Icenhower, James, Della	1 Circle Park Ct.	Mansfield,	TX	76063	817-477-2249
Icenhower, John, Jana	1613 Ryan Rd.	Sulphur Springs,	TX	75482	903-885-6748
Ierardi, Philip,	12 Roclare Ln.	St. Louis,	MO	63131	314-692-2123
Ingwersen, Doc, Darlene	7626 Fostoria St.	Downey,	CA	90241	310-928-4132
Jackson, Archie, Alice	Rt 20 East	Galena,	IL	61036	815-777-2117
Jurgensen, Gary, Mary Ann	W. 4220 Sutherland Pl.	Spokane,	WA	99208	509-327-8422
Kelley, Ronald, Beverly	1301 Blackland Rd.	Royce City,	TX	75189	214-771-1911
Kissel, William, Doreen	524 Eldoro	Arlington,	TX	76006	817-274-7206
Korkoski, Lee,	P.O. Box 368	Apache,	OK	73006	405-588-2338
Kraus, Fred, Laurel	P.O. Box 7647	Round Lake Bch,	IL	60073	
Kunz, Alan,	1669 Country Side Dr.	N. Mankato,	MN	56003	507-388-6552
Lee, John, Kay	222 Elgin	Washington,	IL	61571	309-444-9840
Lepene, Rich, Cathy	3 Meadowood Dr.	Franklin,	NH	03235	603-934-6556
Lewis, Marshall,	P.O. Box 146	Empire,	CA	95319	209-523-4576
Mandere, Eugene, Carol	1662 Nora Way	San Jose,	CA	95124	408-267-3915
Manninen, Ken, Nancy	903 Elm St.	Hancock,	MI	49930	906-482-6527
Manns, Charles, Dolores	2224 McChesney Ct.	Vienna,	VA	22181	703-938-8956
Maurantonio, Vito,	450 Meadowridge Rd.	Watsonville,	CA	95076	408-724-9488
McAdams, Don, Nancy	2527 Broussard St.	Baton Rouge,	LA	70808	504-383-7510
McCart, Victor, Charlotte	P.O. Box 198	Garden City,	KS	67846	316-275-9110
McDonald, Billy,	910 Villa Siete	Mesquite,	TX	75181	214-222-2615
McElroy, Bill,	2649 Stewart Dr.	Rittman,	OH	44270	216-336-3443
McGeary, Jim,	25726 Oceanwood Dr.	Dana Point,	CA	92629	714-496-8561
McIntosh, Ron, Carolyn	936 Main St.	Morro Bay,	CA	93442	209-739-8000
Miller, Ken, Irma	40 Oakmont Ln.	Greenville,	TX	37743	423-638-4383
Miller, Roger,	4511 Waveland Ct.	Des Moines,	IA	50312	515-279-1874
Miller, Paul, Mary Martha	50 Level Rd.	Collegeville,	PA	19426	215-489-2083
Mills, Robert, Carolyn	130 E. Sub Station Rd.	Temperance,	MI	48182	313-847-1884
Morley, Lloyd, Marjaret	4429 Francis Yonge Way	Hollywood,	SC	29449	803-556-0952
Norman, Frederick,	6355 Ward Rd. Suite 200	Arvada,	CO	80004	303-424-8354
Northcraft, Martin, Zola	1340 N.E. Seavy Ave.	Corvallis,	OR	97330	503-752-1927
Novak, Gene, Patricia	12695 W.Portage Rvr S.Rd.	Oak Harbor,	OH	43449	
Olson, Kent,	2406 Evergreen	Pampa,	TX	79065	806-665-4698
O'Leary, Gregory, Kathy	1912 H St.	Eureka,	CA	95501	707-442-3213
Palmore, Bill, Willie Lee	630 Windsor	Tyler,	TX	75701	
Pape, Marshall, Susie	790 Turner Rd.	Williamson,	GA	30292	404-228-7677
Parker, Alfred,	7521 Walnut	Hammond,	IN	46324	219-844-2293
Peace, Wm, Bernadine	P.O. Box 55	Comfort,	TX	78013	512-995-2477
Peloquin, Donald, Joan	805 Alpine Dr.	Southbridge,	MA	01550	
Penty, Thomas, Grace	7484 Katesbridge Court	Dublin,	OH	43017	614-889-9768
Peters, Walter, Doris	9995 Sunnyview N.E.	Salem,	OR	97301	503-399-7931
Petithomme, Bob, Celia	5403 Columbia Dr. N.	Fresno,	CA	93727	209-251-3562
Plaggenborg, Joop, Marlies	30 Riverview Dr.	Ashland,	MA	01721	508-881-8751
Quaranta, Vito, EthylInn	8570 S.E. 72nd	Mercer Island,	WA	98040	206-232-3000
Ramberg, Anders, Melissa	8960 168th Ave. NW	Ramsey,	MN	55303	612-441-9065
Ramsey, Walter, Donna	745 Hilltop Ave.	Kent,	WA	98031	206-852-3228
Reger, Dr. Roy,	11684 East Bayand Dr.	Aurora,	CO	80012	303-343-3331
Repnik, Kerry, Karen	Box 376	Yukon,	PA	15698	412-722-3504
Rios, John,	2303 Royal Acres Dr.	Denton,	TX	76201	817-387-1155
Robbins, David, Maureen	32 Overlook Dr.	Westfield,	MA	01085	
Roberts, Elmer, Betty	313 Hemlock Park Ln.	Aberdeen,	WA	98520	360-532-9300
Rohde, Sherwin, Juanita	528 Sandler Dr. NE	Albuquerque,	NM	87123	505-299-0077
Ross, Don, Irene	544 East Ave. J-1	Lancaster,	CA	93535	805-942-6924
Rothery, Fred, Delight	495 Mountain Rd.	Wilbraham,	MA	01095	413-596-6007
Russell, Ray, Rudell	10201 FM 1467E	Blanket,	TX	76432	817-842-5591
Ryan, Steven, Sue	4950 Briarwood Dr.	Macungie,	PA	18062	215-398-8423
Sapp, Walter, Carol	19840 Coshocton Rd.	Mt. Vernon,	OH	43050	614-397-9791
Scaggs, Phil,	352 Columbine	Marble Falls,	TX	78654	210-693-5140
Schoelen, James, Elizabeth	2014 Beech St.	Fernandina Bch,	FL	32034	904-261-0854
Schwartzner, Thomas, Joyce	1726 Beckley Dr.	New Cumberland,	PA	17070	717-774-4565

Scott, Michael, Elaine
 Seay, Speedy, Jill
 Secker, Fred, Betty
 Severson, Dale, Doris
 Simmons, Jack, Joyce
 Slack, Glenn, Shirley
 Smith, Douglas, Ellen
 Smith, Walter, Juanita
 Smittle, William,
 Sperr, Jack, Carol
 Steed, Paul, Diane
 Sunstrom, Alan,
 Swacina, D.C., Henrietta
 Swanson, Del, Betty
 Taylor, Gene, Mazelle
 Taylor, Winfred,
 Viosca, Charlie, Felicia
 Wagner, Dr. William, Anne
 Young, Frank, Joan
 Young, Tim,
 Zigler, David,

9908 Drury Ln.
 2431 Millwood Rd.
 6628 Velasco
 P.O. Box 44
 7321 Nada St.
 1853 S.E. Anspach St.
 RR 124 NW 72nd Pl.
 5785 S. County Rd. A
 2905 Foxdale Dr.
 4074 Ibex NE
 18081 Hallsworth Circle
 1546 Pitney Lane
 1109 Henryetta St.
 2009 McDaniel Ave.
 26561 Martin Branch Rd.
 5204 Simmons Rd.
 11084 Windjammer
 408 W. Goodwin Ave.
 962 S. Bundy Dr.
 962 Bundy Dr.
 310 Jamboree

Westchestor,
 Virginia Beach,
 Dallas,
 Dallas,
 Downey,
 Milwaukie,
 Ankeny,
 Superior,
 Jefferson City,
 Salem,
 Villa Park,
 Upper Lake,
 Springdale,
 San Jose,
 Madison,
 Lumberton,
 Frisco,
 Victoria,
 Los Angeles,
 Los Angeles,
 Manchester,

IL	60154	708-343-6425
VA	23454	804-481-6394
TX	75214	214-827-2132
WI	54733	715-837-1268
CA	90242	213-928-7422
OR	97267	503-654-8044
IA	50021	
WI	54880	715-399-8440
MO	65109	
OR	97305	503-393-7185
CA	92667	714-289-0931
CA	95485	707-275-2298
AZ	72762	501-756-3576
CA	95128	408-246-1915
AL	35758	205-232-9000
NC	28358	910-739-7350
TX	75034	214-625-2922
TX	77901	512-572-0924
CA	90049	213-207-0653
CA	90049	213-207-0653
MO	63021	314-394-7131

Foreign Residents:

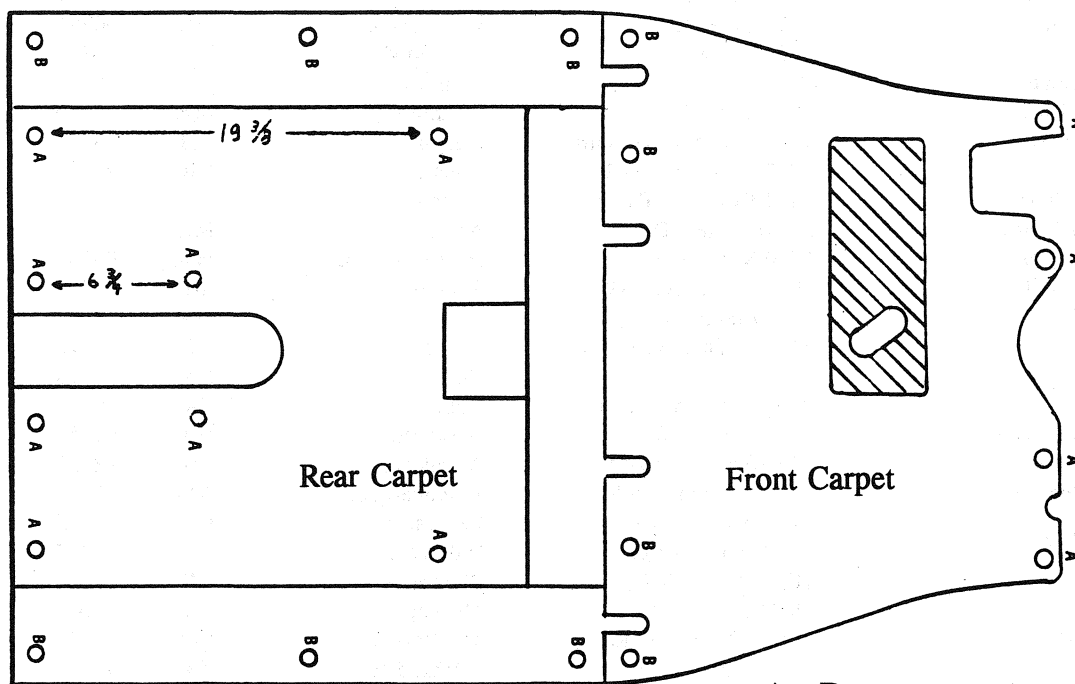
Gough, Sid, Audrey
 Hessels, Everett, Cheryl
 Midlane, Bruce, Margaret
 O'Gorman, Sean,
 Robinson, Warren, Helen

Box 25
 P.O. Box 181
 10311 Shell Rd.
 1 Monread Lawns Naas,
 P.O. Box 30104 (Chinook)

Irricana, Alberta,
 Blyth, Ontario,
 Richmond, BC.
 Co. Kildare,
 6455 Macleod Trail S.W.

Canada	TOM-1B0	403-935-4216
Canada	NOM-1HO	519-523-4337
Canada	V7A 3W5	604-271-5991
Ireland		045-874-286-9
Calgary, Alberta		T2H2V8

Victoria Front & Rear Carpet (Shows placement of snaps and fasteners.)



A - Denotes peen type snap posts.
 B - Denotes screw type snap.



Charlie Says!

by Charlie Viosca

Shades of The Victoria!

The three complete sets of shades for the Victoria offered for sale in the last newsletter are all sold out. There are no more! We do have three single rear shades left for sale. They are \$40. each.

We Got Questions!

Question: Did the Victoria originally deliver with sidemount spare tire mounts? And if it did, was it on the left, the right, or both? And...is there a hole in the frame made at the factory to install a bracket?

Al Carrion

Answer: The car normally came with the rear tire mount only, but a sidemount spare was available on order. The local dealer could also install them at the buyer's request. It could be installed on the right, the left, or both. There is a hole in the frame provided by the factory to install a bracket.

Charlie

Question: On page 2 of the January newsletter there is a copy of an original Victoria invoice. What does BG&O stand for?

Carlton Bauman

Answer: I'm Sorry, I don't know. Does anyone?

Charlie

Editor's Note: I think it stands for the BG&O Railroad. They were probably the folks that delivered the car to the dealer.

Area Code Change!

The Viosca phone number area code will change in September from 214 to 972.

MAFCA International Convention!

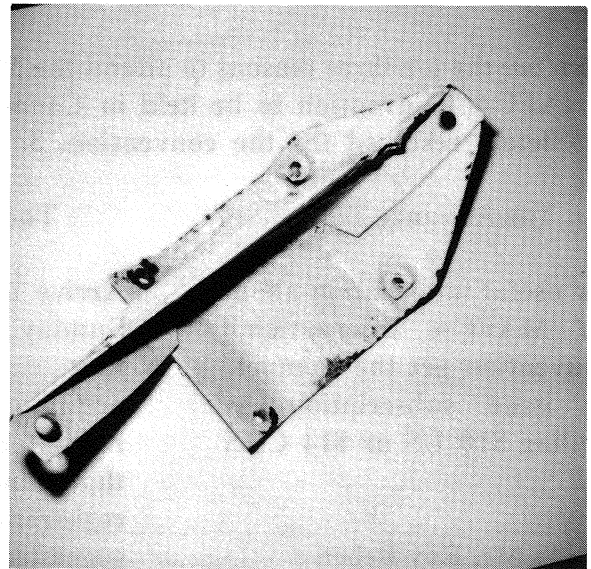
The first International MAFCA Convention will be held this July in Toronto, Canada. I will not be attending the convention, but there will be a Victoria Association meeting scheduled for July 19th, probably around 3:00 P.M. The meeting will be conducted by John & Kay Lee. Details of time and place will be published in the convention agenda. See MAFCA flyer on page 6.

Leonard Hammermeister!

Leonard has offered to provide assistance for anyone passing through Burton, Michigan on their way to the convention. Leonard lives two miles off I-96 about 70 miles south of the Canadian boarder. He states that there will be people and parts available for those in need of help. Contact Leonard at 810-742-0719. His address is 3116 Connecticut, Burton, MI 48519. If you are going to the convention this summer this is good information to carry along with you.

Rear Spare Tire Brace!

Anders Ramberg sent in a photo of his early inside rear spare tire brace. This is the first I have heard of a different brace. I would speculate that they did not prove sturdy enough so Henry went to the longer one we find in most Victorias. If anyone has information on this item, we would like to hear from you. ☺



Early Victoria Spare Tire Brace.

On The Cover!

Charlie & Felicia Viosca

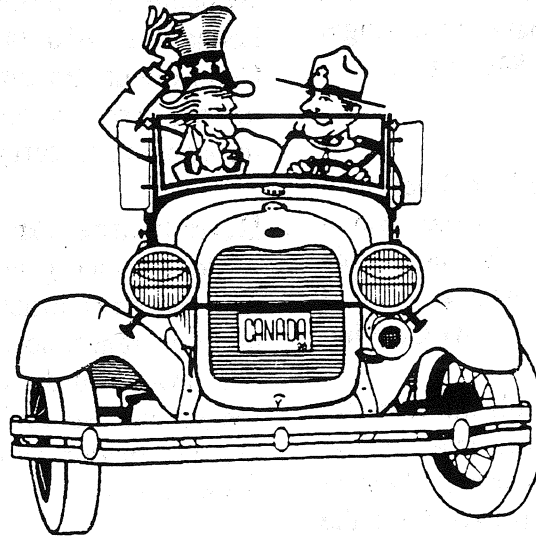
This photograph appeared on the cover of the 1989 January - February issue of the Restorer. Charlie & Felicia look as great today as they did then, but their Model A Ford Victoria has gotten older and has a few more miles on it. ☺

Editor.

THE *FIRST* MAFCA INTERNATIONAL CONVENTION

TORONTO, CANADA

JULY 14 - 20, 1996



What are the top three reasons to attend the MAFCA International Convention? 1. It's the first time for a MAFCA Convention to be held in Canada. 2. The Delta Meadowvale Resort is highly rated and completely reserved for the convention. 3. The convention is packed with activities for everyone.

The Advance Times

For useful information about the MAFCA International Convention get the complete six issue subscription by mailing \$10 US or \$14 CDN to:

Mr. Roy Bebee
R.R.#4 Sunderland
Lot 20, Concession 3
Ontario, L0C 1H0

Please make your cheque or
money order payable to
The Advance Times

The Welcome Party

Arrive at the convention on Sunday, July 14, 1996, the first day. Renew acquaintances, relax and get ready for the Welcome Party that is included as part of the registration. Casual clothing is suggested for the line dancing. There will be snacks, great music and a real Canadian welcome. Y'all come eh and have a great time!

The Convention Program

Registration opens at 1:00 pm
Bus Tour-Niagara Falls, Ont.
Bus Tour-CN Tower, Skydome
Fashion Bus Tour
Fashion Swap Meet
Era Fashion Show
Steam Paddle Wheel Cruise
and Dinner
Countryside Grand Tour
Hubley Derby Racing
Youth Hike
Children's Safety Village
Stay Alert Stay Safe Program
Youth Day at Canada's
Wonderland

**A FULL WEEK OF MODEL "A" EVENTS AND ACTIVITIES
HOSTED BY THE MODEL A OWNERS OF CANADA, INC.**



Victoria Overdrive!

by Joop Plaggenborg

An Extra Leaf!

I installed a Borg-Warner overdrive in my Victoria made by Bill Swigart Jr. (formerly Bert Hiller Mfg.). This type of overdrive has the housing installed midway between the transmission and the differential banjo. I added one extra leaf to the original eight leaf rear spring and it provided approximately three inches of clearance for the dropped floor pan. I am very pleased with the installation. ☺



An Original Victoria!

by Bob Bidonde

Let's Hear About One!

I have a suggestion for a newsletter feature. It would be great to have photos and text about an original and perhaps low mileage Victoria. ☺

Editor's Note!

There is an original Victoria residing in Bakersfield, California. The current owner is Daniel Holthaus 3333 Niles St. Bakersfield, California 93306. (805-366-0393), and he wants to sell it. The Victoria won second place in the original category at the MAFCA National in San Diego in 1990. The car was then owned by Rudy Perez, owner of Meets's Early Auto located at 29885 2nd St. Unit C. Lake Elsinore, California 92330 (909-674-5171). Rudy sold it to the present owner right after the National. The new owner took it to Bakersfield where it has remained untouched ever since. Rudy says that when he was a youngster working in a filling station in Lake Elsinore the original owner of the car would bring it in for service. Rudy did some of the service work on it then. Years later Rudy was able to purchase the car from the original owner. I have personally seen the car twice, once at the 1990 National and again in Bakersfield in 1995. The car is a steel back with a single rear spare mount and is in good running condition. It has the original paint, though very thin, the original upholstery and is original through out with all of it's stuff still there. It appears to have never been wrecked, rusted, rotted or violated by enthusiasts. ☺



Timken Bearings!

Timken Part Numbers!

A number of Model A Ford bearings are produced by the Timken Bearing Company and can be bought directly from a bearing supply house under the Timken part number. ☺

Front Wheel Bearings:

Inboard Bearing (A1201)	15118
Inboard Race (A1202)	15250X
Outboard Bearing (A1216)	09074
Outboard Race (A1217)	09196

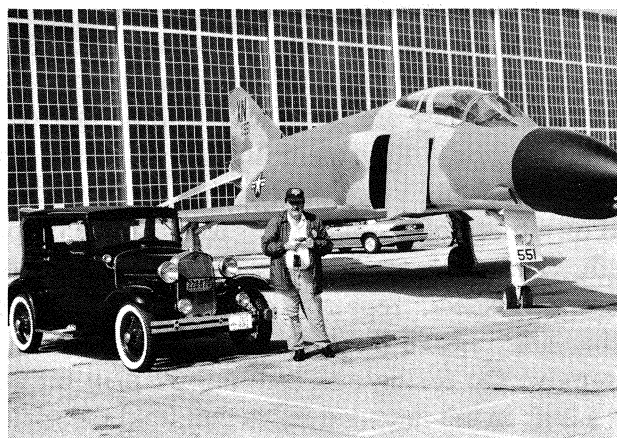
Differential Bearings:

Bearing (A4221)	28156
Race (A4222)	28317
Double Race (A4616)	28314XD

King Pins:

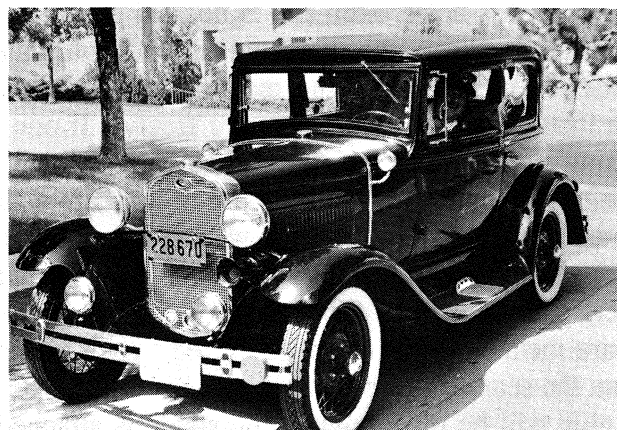
Thrust Bearing (A3123)	T-83
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Reprinted from the *Distributor*, Orange County Model A Ford Club.



The Victoria and Modern Iron!

Owner: Roy Reger, Aurora, CO



Yo Roy! What's on the bumper?

Round blue thing on the left side!

Victoria Window Shades!

by Bill Bond

Before You Begin Installation!

Read this whole article at least once before you start the project. Then read it again!

Preparation!

When you receive your shade material, lay it out flat to help get the fold lines out. Leave it this way for a couple of days. Set your steam iron on the wool setting and steam iron the remaining wrinkles and fold lines. With the material nice and smooth, check the edges for square. If you don't have a nice rectangle, dampen a piece of cotton cloth and moisten the area that needs to be moved out. Pull gently to make the shade material square and iron it until it is dry and holds it's shape. Once you are satisfied with the pressing, layer each shade between newspaper and set aside in a place where it will not be disturbed until you are ready to install the material on the rollers.

Check The Rollers!

Be sure you have the correct rollers for each window. Some original rollers can be found at swap meets. They are not always the correct ones for the Victoria. Buy them anyway, because you can convert them. For rollers that are too short, weld on a piece of another roller to make the proper length. Those that are too long cut the open end off to size. Inspect, repair and lubricate the roller mechanism. Leave the axle end alone if you can. To remove the spring end take a 3/32 drill bit and drill a hole in the indented holes that hold the spring mechanism in the end of the roller. There should be two, one on each side of the roller. Carefully slide out the spring mechanism. Check the spring to be sure it is not broken and is hooked properly at each end. Clean the mechanism and lubricate. Check the outer end of the mechanism to see that both lock dogs are there and move freely. If one is missing get another spring mechanism. With the spring mechanisms in working order set them aside and check the rollers for proper length. The rear roller should be 26½ inches long and the two side rollers should each be 20 inches long. Clean them to bare metal. They are not supposed to be painted. Clean the seam especially well because that's where the glue will be placed when the shade is attached.

Spring Mechanism Installation!

To install the spring mechanism slide it into the roller and carefully solder it to the roller. Be sure the edges are flush before you solder. Use a soldering iron, not a torch. This completes the assembly of the rollers. If you cannot find enough rollers to make up a set you can buy new rollers from LeBaron-Bonney. They come with shade material installed. You will have to remove and discard it. You only need the rollers.

Roller Testing!

Take a piece of plywood and mount the roller end holders temporarily to make sure the rollers work before you install the shade material. Nail the plywood to a wall and loop string around the roller with scotch tape to hold the end of the string. Try the roller several times to set the spring end and to get the proper tension on the spring. When you install the finished roller the spring has to be wound and locked at the proper tension and place. you want to do this before you attach the material so that you are not fooling with it and stretching the material out of shape and rolling it around out of square.

Plating!

The next step is to have the roller end holders plated bright nickel. They are not to be butler finished. You will need twelve (12) oval-headed slotted wood screws to attach the roller end holders. They should be polished zinc plates screws, not chrome. Each of the roller end holders should have an 1/8th inch hole in the side of them to tie the guide cord into. If the holes are not there, drill them before plating.

Roller Installation!

Center the rollers over each window 3/4 of an inch above the window frame and parallel to the bottom frame. Slide on the axle end roller holder. Position the end, and stick an ice pick in the center of the top hole. Remove the roller and the end. Drill a pilot hole through the upholstery and into the wood using a 1/8th drill bit. Drill into the ice pick hole about 3/4 of an inch deep. Temporarily install one screw to hold the roller end holder and re-insert the roller to check center and alignment. Do this for each window. If possible have someone help hold things. You will install the other end when you are ready for the final assembly.

Eyelet Installation!

The eyelets are installed next. One is installed at each end of the oval-shaped sticks for the bottom of the shades. Be sure the sticks are the exact length of the width of the shade they are to be installed in. You will also need some small eyelets for the tassels. Purchase them from a fabric store. Get the smallest size available. These will be installed by crimping into the center of the shade at the bottom just above the stitched seam for the stick. To be sure that the stick will slide in after the eyelet has been installed mark the hole for the eyelet with the stick slid into the shade.

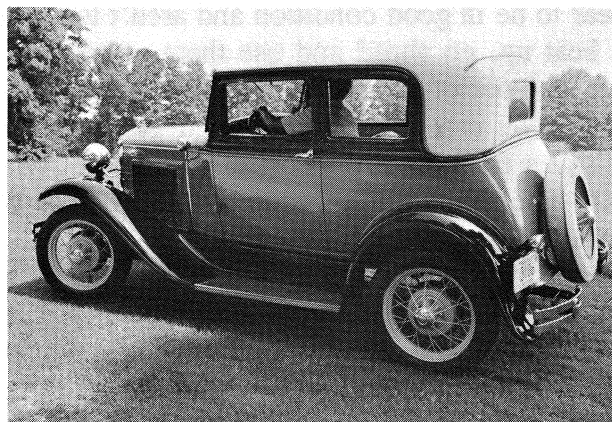
Fabric Installation!

I used a tube of glue called "stick it" to attach the fabric to the metal roller. You can use any good glue for this purpose. Place the roller on a clean table with the seam up. Be sure you have the roller mechanism on the proper right or left side so that it will roll up correctly with the material on the back side of the roller. Place the shade material in the proper orientation and put three short strips of masking tape on the top of the material to hold the material to the roller in the proper position for it to roll up. Spread the glue along the seam of the roller or along a scribe line to be able to align the material. Press the material down along the seam and press the tape down to hold it in place. Let the glue dry for 24 hours. Remove the tape and put a strip of waxed paper over the glued area and roll the shade onto the roller. Keep it very straight as you roll it. Wrap newspaper around the finished roller to keep it clean and straight. Put masking tape around the newspaper to hold it in place. Let it sit for about a week. With the newspaper and waxed paper still in place, finish the final installation of the roller end holder in the car. Put the top screw in the hook end and check the alignment. Remove the newspaper and waxed paper and rewind the shade.

Shade Guide Installation!

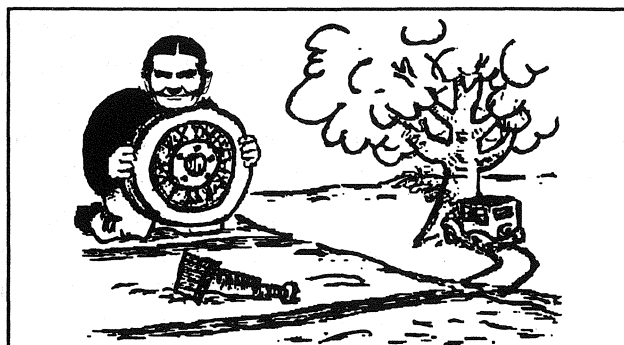
The guide strings are gold in color and are of a twisted nylon twine (they were originally silk). I can supply the nylon twine if you are unable to find any. Tie a bowline knot at the top of the roller end holder and leave a little loop in the knot so you can slip the knot to tighten the string later if you need to. On the rear window the strings go straight down behind the rear seat and are tacked with a

shiny black-headed upholstery tack. The side windows have a large upholstery covered tack placed straight down from the roller holder to about ½ inch below the window sill level. To make the four tacks needed, drill a hole (not clear through) a piece of plywood or pine board. Make the hole slightly larger than the head of the tack. Place a swatch of upholstery fabric over the hole. Put some epoxy on the head of the tack and press it the hole to cover the tack head. Let it dry. Remove the tack and carefully trim around the base of the head. The tack head should be about ½ inch in diameter. Determine where the tack should be installed and make a start hole with an ice pick. This will help the tack to seat without having to hammer too hard on the upholstered head of the tack. Press the tack into the hole firmly and use a rubber mallet to set it. String the cord through the eyelets and wrap the guide cord around the tack at least three times and drive the tack down tight. Use a razor blade to trim the excess cord. Install the last screws to the roller ends and tighten all the screws. Install the tassels and the job is complete. ☺

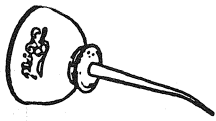


A Leatherback Victoria!

Owner: Fred Rothery, Wilbraham, MA



Yo Charlie! Did you block the wheels?



Properly Oiled!

by Ben Hadd

Transmission Overhaul:

Overhauling a Model A Ford transmission is not as complicated as it could be expensive. If you were to replace all of the moving parts in the transmission case you would have to spend over \$525. at today's prices just for the parts. And that doesn't include restoring the transmission shifting tower. If you disassemble a transmission and put it back together several times you will become an expert. Old Henry set a few traps for you but for the most part it's pretty straight forward. There are only a couple of parts that you can install backwards. You also need to have access to a press to remove and install the two ball bearings located at the front and rear of the case. The cost of the parts is still the biggest consideration. At a minimum you should replace the two ball bearings and the three roller bearings anytime you disassemble a transmission. The gears you can apply some judgement to. Of course if some of them have their teeth laying in the bottom of the case you must replace them. But if they appear to be in good condition and aren't too pitted and beat up, go ahead and use them, especially if they came out of a running car that ran reasonably quiet. You can also pick up used gears at swap meets at a fraction of the cost of new ones. When you re-assemble a transmission the Henry traps you need to look out for are, the orientation of the short and long roller bearings on the cluster shaft, the orientation of the reverses idler gear, and the orientation of the two ball bearing oil slingers. Some folks have a tendency to want to put the oil slingers in backwards and when they do they will rub on the outer race of the bearings and grind themselves into powder. You can also buy sealed ball bearings instead of the regular Henry bearings. They are supposed to prevent oil leaks from the front and rear of the transmission. Just be sure that the bearing is sealed only on one side and that you install the bearing in the transmission with the seal on the outside of the bearing. Otherwise it wont receive any lubrication from the inside of the transmission. Another thing to look for is wear on the pilot end of the input shaft caused by it spinning in the bearing that is in the belly button of the flywheel. You can have the pilot end repaired by having it welded up and machined down to the

proper size. It's also a good idea to replace the flywheel belly button bearing anytime you have the transmission out of the car. It's a grease pack bearing that quickly loads up with a lot of crud from the clutch disc as it wears. It's also an inexpensive bearing, sells for around \$5.00. Some people refer to it as the clutch pilot bearing. While you're at it you might want to replace the clutch throw out bearing while you have the transmission out of the car. They wear out quick and they only cost about \$15.00. A word of caution! Henry set a big trap for you if you go to install a different transmission from the one you took out of the car. Bolted on at the back of the transmission is a cast part called the rear bearing retainer (A7085A). **They are not all the same!** The bolt pattern for the six bolts that the U-joint housing parts connect to have more than one pattern. If you look at a gasket set for this assembly you will see that two of the bolt holes are elongated to satisfy more than one pattern. It's a good idea to remove the rear bearing retainer from your old transmission and bolt it on to the new one before you install it. If you are building up a transmission to install in a car you are restoring, make sure that you have a matched set of hardware for the U-joint housing. To check for a match, you need the outer U-joint housing cap (two Pieces A4520C), the inner U-joint housing cap (one piece A4513A), and a transmission rear bearing retainer (A7085A). Hold the parts together as they would be assembled and make sure all six of the bolt holes in all four parts line up.

The Cost! (Bratton's 1995 price catalog)

Front Ball Bearing BCA (A7025B)	\$20.90
Rear Ball Bearing BCA (A7065B)	\$19.95
Long Roller Bearing BCA (A7121B)	\$6.35
Short Roller Bearing BCA (A7118B) (2) .	\$7.70
Cluster Gear (A7113)	\$145.00
Input Shaft\Drive Gear (A7017B)	\$90.00
Reverse\Low Slider Gear (A7100)	\$52.00
Second\High Slider Gear (A7101)	\$63.10
Reverse Idler Gear (A7141)	\$46.70
Output\Main Slider Shaft (A7060)	\$54.45
Cluster Gear Shaft (A7111)	\$6.95
Reverse Idler Gear Shaft (A7140)	\$4.50

Get yourself a copy of Bratton's Antique Auto Parts Price Catalog. It has an excellent exploded view pictorial of how the transmission is assembled. ☺
Reprinted from the *Distributor*, Orange County Model A Ford Club.



Classified Ad's!

FOR SALE:

Victoria rear skirts. \$200. sandblasted and in primer. Needs some straightening. **Dash rails (2).** One in primer and has some pitting marks - \$25. One needs straightening, in primer, but no pitting - \$15. **The "piece" above the tank and windshield.** Sandblasted and in primer, needs some straightening and has some missing cage nuts - \$25. **Victoria doors.** one left, one right. Fair condition. \$75. each. Anders Ramberg 8960 168th Ave. NW. Ramsey, MN 55303 612-441-9065.

WANTED:

Model A Victoria. Looking for a good driver and recently restored. Jack Nanney 60 Sherry Ln. Ashville, NC 28806 704-683-0424.

WANTED:

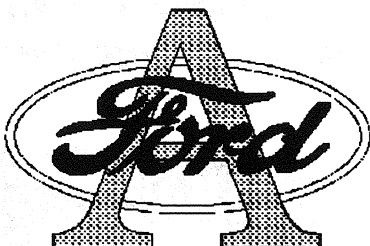
Model A Victoria. Good running, restored. Price range \$13,000 - \$15,000. Kent Olson 2406 Evergreen, Pampa, TX 79065 806-669-2233 (Bus.)

WANTED:

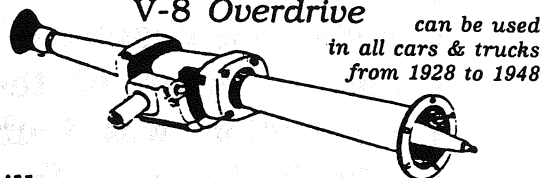
Victoria window shades. I missed out! If anyone has a set they are not going to use, I would like to buy them. **Victoria instruction book,** want one. **Will trade** a low three-digit body tag for a March 1931 Cabriolet 68C for an original Victoria five-digit tag. **Victoria Association T-shirt,** would like to have one of those too. Need size medium or large. Joop Plaggenborg 30 Riverview Dr. Ashland, MA 01721 508-881-8751

FOR SALE:

Victoria windshield, with glass. \$150. Gordon Berry 401-885-1653, Rhode Is.



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The International Model A Ford Victoria Association is a body style chapter of the Model A Ford Club of America and a region of the Model A Restorers Club. The association was founded in 1986 at Frisco, Texas by Charlie Viosca. The purpose of the association is to aid the membership in the authentic restoration of the Model A Ford A-190 Victoria body style. To achieve the purpose this periodic newsletter is published for the association membership. The intent is to furnish accurate and complete information concerning the Model A Ford Victoria body style. Permission to reprint or quote from this publication is expressly given provided acknowledgement and credit is given to the author and to the publication.

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