International Model A Ford Victoria Association

Model A Ford Club of America - Model A Restorers Club Founded 1986 - Frisco, Texas

May, 1997 Volume 12, Issue 2 President: Editor: Charlie Viosca Tom Endy

Publishers:

Bob & Karyn Sitter



The Lone Victoria!

Model A Ford Victoria Association Membership Roster, May 1997

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Mandere, Eugene, Carol	1662 Nora Way	San Jose,	CA	95124	408-267-3915
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Maurantonio, Vito,	450 Meadowridge Rd.	Watsonville,	CA	95076	408-724-9488
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Miller, Roger,	9036 N.W. 37th St.	Polk City,	IA	50226	515-965-5727
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O'Leary, Gregory, Kathy	790 Turner Rd.	Williamson,	GA	30292	770-228-7677
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Peloquin, Donald, Joan	805 Alpine Dr.	Southbridge,	MA	01550	312 333 2411
Penty, Thomas, Grace	7484 Katesbridge Court	Dublin,	ОН	43017	614-889-9768
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Rogers, M. Jerry, Emily	2036 Clarksdale	Dallas,	TX	75228	214-321-5698
Rohde, Sherwin, Juanita	528 Sandler Dr. NE	Albuquerque,	NM	87123	505-299-0077
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Sherwood, Robert	3102 SE Spyglass Dr.	Vancouver,	WA	98684	206-892-3206
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Slack, Glenn, Shirley	1853 S.E. Anspach St.	Milwaukie,	OR	97267	503-654-8044
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Smith, Walter, Juanita	6	5785 S. County Rd. A	Superior,	WI	54880	715-399-8440
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Foreign Desidents			and the state of t			

Foreign Residents:

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Midlane, Bruce, Margaret	10311 Shell Rd.	Richmond, BC.	Canada V7A 3W5	604-271-5991
Hessels, Everett, Cheryl	P.O. Box 181	Blyth, Ontario,	Canada NOM-1HO	519-523-4337
Gough, Sid, Audrey	Box 25	Irricana, Alberta,	Canada TOM-1B0	403-935-4216
Chaikoff, Richard, Joan	3 Hallfield Rd.	Etobicoke, Ontario	Canada M9B 5W5	416-621-6644
Torcign Acsidents.				

A Stamp of Approval!

by William J. Wagner, M.D.

I love postage stamps, and I like to collect them. Numerous old cars have been depicted on U. S. postage stamps, but no Model A Fords have appeared. It is time that the Model A Ford had it's rightful place in history on board a stamp. And it should certainly be a Victoria. The way to make it happen is to have a write in campaign, and there is just the place that letters may be sent.

Stamp Management U.S. Postal Service 475 L'Enfant Plaza, S.W. Room 5301 Washington D.C. 20260

Write them a letter and tell them about the history of the Model A Ford. The 70th anniversary is coming up next year. It's time for a stamp. ©

Editor's Note!

I had a tough time deciphering your letter Doc. Now I know how the guy down at the pharmacy feels. I hope the stamp gets well. ©

A MARC Membership!

The Model A Restorers Club has initiated a campaign to increase it's membership. The plan is for existing MARC members to sponsor new members. There is a reward incentive. Be a MARC Member Getter! See page 8. ©

The Dinius Victoria!

George & Sally Dinius of Bradenton, Florida sends us a picture of their Steelback Victoria, which appears to be close to the completion of restoration. For the folks who may be color blind, the car is painted green on green. George purposely cropped the lower portion of the picture so no one would know that both front tires are flat. ©



by Charlie Viosca

We Have Not Folded!

For some reason, several Victoria Association members were under the impression that we were folding, out of business, Kaput! I presume this was because a while back, I was asking for help in doing the newsletter. I am happy to say that the Victoria Association is still in business and is going stronger than ever. I have received a lot of help. Tom Endy is our newsletter editor, Kay Lee does our membership index, and Bob Bidonde keeps up our Model A Ford Victoria data sheets. I have also had a lot of help from John Icenhower who took over as treasurer. Starting next year, the membership dues will be sent direct to John. This will be published in the newsletter when we announce the dues are due for 1998.

Back Issues!

A number of members have requested back issues of the Victoria Association newsletters. We have made up 25 copies of all of the past newsletters. These copies come as a set with an up to date index. It also includes a listing of all Model A Ford Victoria's that we know of. The listing is referred to as the "Data Sheet". The complete package sells for \$30.00, and may be obtained by sending a check to John Icenhower. (Complete sets only).

John Icenhower 1313 Ryan Rd. Sulphur Springs, TX 75482

Shades of The Victoria!

The Victoria Association has one Model A Ford Victoria rear window shade for sale. The price is \$40.00 and includes shipping. This is the last shade left over from our last weaving order. There will be no more. The first person to send me a check will receive the shade. All other checks received after that will be returned.

Patches of The Victoria!

The Victoria Association has sew-on patches with the name of the association and a likeness of the car. Cost is \$4.00 and includes postage. Send a check to Charlie Viosca.

> Charlie Viosca 11084 Windjammer Frisco, Texas 75034

About The Victoria Itself!

The Victoria Association is seeking volunteers to help in updating information about the Model A Ford Victoria. What we want to do is to go through all of the back issues of the newsletters and categorize all of the technical information that has previously been published into an indexed document or series of documents. Each topic, such as seats, windows, paint and odd features of the car could them be published under it's own heading. We also hope to make the documents available to the MARC\MAFCA Judging Standards Committee. We will furnish the back issues free to any member who will volunteer to help with the project. can get enough volunteers, one person would only have to sort the articles for one subject. Please let me hear from you folks, this could be a worthwhile project.

A Fourth Issue!

For the past few years we have been publishing three newsletters per year, one each in January, May and October. This year I have suggested that we publish a fourth newsletter to come out in August. This newsletter will feature a number of articles that were published in the Orange County Model A Ford Club newsletter, the Distributor. A column appeared each month titled "Properly Oiled" by Ben Hadd. The collection of articles has been compiled into a single book. Some of the articles previously appeared in the Victoria have Association newsletters. I thought it would be appropriate to publish an extra newsletter this year to feature more of these articles. ©

On The Cover!

The lone Victoria. Once again I am forced to use a picture of my own car for the front cover. I encourage the membership to submit photos of their Model A Ford Victoria to be used as a front cover picture. Try to be creative, shoot a picture at an artistic angle. If you have a Victoria that is in the restoration process, or is in a shabby state prior to starting, click off some pictures and send them in. Submit your photos to Charlie Viosca or myself. If you want the photos returned, put your name and address on the back. Also include some information about the car's history, etc, whatever you want. I will run all photos received in the newsletter. © **Editor**



About Face!

The Model A Ford is probably the most widely documented automobile in the world. Volumes have been written describing the most minute detail of finished parts and assembly instructions. Unfortunately not all of it is correct! Take the simple matter of the direction that the speedometer drive gear, part number A17285, is supposed to face. Having just finished rebuilding the differential assembly for a fellow club member, I went about the task of installing the roller bearing, spacer, speedometer drive gear and snap ring in the front of the torque tube. I wasn't sure of the sequence of the assembly or the direction that the drive gear was supposed to face. It didn't seem like a big problem, it was probably documented in dozens of places.

Bratton's Antique Auto!

The first place I went looking was in Walt Bratton's parts catalog, since It includes numerous assembly sequences. I found it on page 25 of the 1996 catalog and it clearly shows that the collar on one end of the drive gear faces aft, as in toward the rear of the car, where the back bumper is located. Fortified with this profound knowledge, I installed the assembly and called it a done deal.

Volumes of Documentation!

Later that evening I was looking over the various articles that I have filed away under differential rebuilding and I came across an article that appeared in the 1995 January\February Restorer, written by Dr. Jack Richard. At the end of the article on page 14 he states, "Install the speedometer drive gear with the groove in the gear facing forward". Assuming what he is calling a groove is what I am calling a collar, and his description of "forward", is where the front bumper is located, it is exactly opposite of what Walt Bratton says is correct. I searched further! The next article I found was from How to Restore Your Model A, 2nd Edition, Volume 2, 1975. On page 14, in an article written by Merle Smith, there is a photo illustration clearly showing the collar (or groove) on the speedometer drive gear facing forward, toward the front of the car, where the front bumper should be. By now I was convinced that Walt had a back bumper installed on the front of his Model A Ford. Researching further, I discovered an article in the Restorer's Model A Shop Manual 1985, by Jim Schild. On page 68\69 he states, "Be sure the gear end of the speedometer drive gear is toward the rear". In analyzing this statement I concluded that the gear end is on the opposite end from where the collar (or groove) is located. That being the case it would mean that the collar (or groove) is supposed to face forward, toward what ever kind of bumper is installed on the front of the car. Now there was no question about it, it was a three to one bet that Walt had his bumpers mixed up. But, I kept on researching! In the 1989 Birdhaven parts catalog I found an assembly diagram on page 16 and it shows the speedometer drive gear collar (or groove) facing toward the rear just like Walt Bratton's diagram. Could there be some collusion here between parts suppliers? Perhaps the S.E.C. should look into this for a possible violation of anti-trust laws!

What's it All Mean?

By now I was thoroughly confused. I asked several club members which way they thought the gear faced. Lucky for me the gear can only face two ways or I would have had a different explanation for as many people that I asked. I even looked in the MARC\MAFCA Judging Standards, but they are wisely silent on the matter. What was needed was some official documentation from Old Henry Ford himself.

The Model A Ford Service Bulletins!

On page 415 I found an article describing the change made to the speedometer "driven" gear because of the wheel size change in 1930 and it includes a diagram that shows what I would accept as the correct way the drive gear is supposed to face. And it shows the collar (or groove) definitely facing aft, toward the rear of the car, where the rear bumper is located. My apologies to Walt for doubting him for a moment.

A Moot Point!

Turns out you can only get the gear on the drive shaft in one direction. The six little "grabbers" on the inside diameter of the gear preclude the gear from going on the drive shaft spline in any direction but with the collar facing aft, toward the rear of the car, where Walt Bratton has the correct back bumper installed. ©





Sparks For The Novice!

There's probably a lot of novice Model A'ers out there who don't really know what the spark advance lever on a Model A Ford is all about, and are afraid to ask. I can remember when I was a young teenager back in the early 1950's when my friend Skeeter and I acquired a Model A Ford. It didn't take us long to figure out that one of the levers under the steering wheel was a throttle, but it took us a while before we determined that the other one wasn't the turn signals. By asking some of the old guys in the neighborhood we learned that it was a spark advance. We were both smart enough to know that a car needed a spark at the spark plug, but we couldn't see where one was needed under the steering wheel. We didn't have the foggiest idea where we were supposed to position the lever. The car seemed to run okay no matter what position we put it in. Trying to do things the right way, like most teenagers, we thought we would ask our High School auto shop teacher, Mr. White, where the lever should be positioned. Mr. White was not only trained in auto mechanics, but he also drove a Model A Ford as his transportation car. Mr. White gave us a lengthy explanation of the purpose of the spark control lever. He described the power curve of the engine and how it related to the ratio of the advance of the spark. He drew a graph on the blackboard and plotted the points in degrees where the firing of the spark plug correlated to the position of the piston prior to it's top-dead-center point for a number of different speeds. As we were leaving with this new world of profound knowledge, which I was still trying to sort out, I asked Skeeter if he knew where we were supposed to put the spark advance lever. "Yeah!" he said, "somewhere in the middle". It has taken a number of years and the wisdom and experience that comes with it for me to learn where the spark advance lever should be positioned on a Model A Ford. The actual physical positioning of the lever has everything to do with how the points and timing were set when the distributor was last serviced. No two Model A's will be exactly alike. It is safe to say that you should always start a Model A Ford with the lever in the fully retarded position (push the lever all the way up).

When driving the car the lever should be advanced (pull the lever downward) to suit the driving condition. The faster you go the more advance you need. If you are climbing a steep hill and you hear the engine pinging, retard the spark slightly by moving the lever up a couple of notches until the pinging stops. In most driving conditions, with a reasonably adjusted distributor, you should have the lever somewhere between half and full down on the lever travel. Pay attention to how the engine sounds and how the car is responding to the accelerator as you drive. With experience you will be able to sense where you should have the lever positioned for each driving condition. One thing you don't want to do is drive around with the spark fully retarded (the lever all the way up). You will very quickly overheat the engine. To illustrate the point, my current Model A Ford is a strong runner and has been driven in temperatures above 110° without overheating. On a recent winter tour, we left our hotel one morning at 7 A.M. with an outside temperature of around 45°. I was wearing a pair of heavy gloves as we pulled out of the parking lot. I thought I had pulled the lever to a position a little more than half way down, which was nominal for normal driving. But fumbling around with the heavy gloves on, I had actually pulled the lever down to only about a quarter of the way. We were headed out over Highway 46 from Paso Robles toward the I-5 highway in the San Joaquin Valley. We had been cruising along at about 55 MPH (in overdrive) for about 20 miles when we came to a long downgrade where our speed increased. My Model A Ford immediately boiled over, spewing water out the top of the radiator. I quickly checked the spark advance and found it was too much retarded. By moving the lever down to more than half way the engine quickly cooled down. The outside temperature was still in the forties. If all of this has you confused, and you still don't know where you're supposed to position the spark advance lever on a Model A Ford, take Skeeter's advice and pull the handle down to somewhere in the middle. ©

Reprinted from the Orange County Model A Ford Club newsletter, the *Distributor*.

Model "A" Restorers Club

24800 Michigan Ave., Dearborn, Michigan 48124

Phone: (313) 278-1455 Fax: (313) 278-2624

MEMBER - GET - A - MEMBER C A M P A I G N 3-01-97 to 3-01-98

Sponsor a new member and win one of the following gifts: one to four - lapel pin, five to nine - radiator badge, ten - shirt, twenty-five - watch

Here's how it works

You are the most important part of the Model A Restorer's Club effort, because you are MARC's best spokesperson. Consequently, the Member-Get-A-Member campaign can be MARC's most successful recruiting effort. Help MARC grow and win a gift, recruit new members. It's that simple.

Talk to fellow restorer's and Model A friends about the benefits of MARC. Tell them why you joined, discuss the advantages of local Region meetings. Tell them about the National meets, the contact with other A'ers, the technical programs, social events, and a great magazine. Invite them to your next local Region function. Finally, don't forget to mention the million dollar insurance umbrella, that comes with joining a Region of MARC.

Simple, now don't forget to include your membership number on their application form, when you return it to the MARC office in Dearborn.

Be a MARC Member Getter

PLEASE RUSH MY MEMBERSHIP TODAY

My MARC No.



My Region

MODEL "A" RESTORERS CLUB 24800 MICHIGAN AVENUE, DEARBORN, MICHIGAN 48124

MEMBERSHIP DUES ARE U.S. \$20. Foreign \$24. Foreign Air Mail \$36. for the calendar year, which includes six issues of the Model A News.

NAME (Print) _______

SPOUSE'S NAME ______

ADDRESS_____

CITY _____ STATE ____ ZIP ____

PAYMENT IN U.S. FUNDS ONLY

APPLICANT'S SIGNITURE _____



FOR SALE:

Victoria floor pan. Fair condition. Has holes rusted in bottom, but can be repaired. \$175. Charles Harris, 318-435-5150

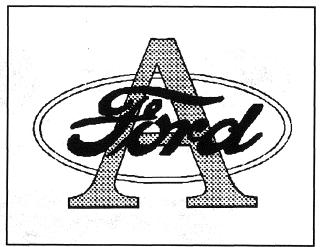
WANTED:

Victoria Sheet Metal. Any sheet metal for my 1931 Victoria Steelback. Need door skins, both right and left, plus bottom sheet metal that goes across back of car. Butch Wilgus, P.O. Box 763, Hebron, IN 46341 219-477-4089

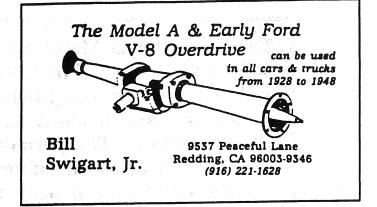
WANTED:

Victoria front door window frames. (A left and a right.) Also need the piece of metal that fastens to the floor that the driver's seat right track fastens to. Charles Harris, 318-435-5150





You could have placed an Ad in this space!





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The International Model A Ford Victoria Association is a body style chapter of the Model A Ford Club of America and a region of the Model A Restorers Club. The association was founded in 1986 at Frisco, Texas by Charlie Viosca. The purpose of the association is to aid the membership in the authentic restoration of the Model A Ford A-190 Victoria body style. To achieve the purpose this periodic newsletter is published for the association membership. The intent is to furnish accurate and complete information concerning the Model A Ford Victoria body style. Permission to reprint or quote from this publication is expressly given provided acknowledgement and credit is given to the author and to the publication.

First Class Mail



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International Model A Ford
Nictoria Association

